

Original Research Article

Impact of metal ion substitution on the activity and stability of saccharifying raw starch digesting amylase from *Aspergillus carbonarius*

Running Title: Effect of Metal ions substitution on enzyme activity and stability

ABSTRACT

Though raw starch **digesting** amylases can be utilized in numerous bioprocesses, poor activity and stability remain a limiting factor. In this study, the effect of metal ion substitution on the activity and stability of the RSDA from *Aspergillus carbonarius* was investigated. The amylase was inactivated using the chelating agent ethylene diaminotetraacetic acid (EDTA) and reactivated using different metal ions. The effect of different metal ions on the reactivation of the amylase activity was investigated. Impact of the metal ions on the stability of the amylase was also studied. Kinetic constants of the native enzyme were compared to the metal reactivated holoenzyme. Most efficient was 5 mM concentration of Co^{2+} with 94.6% activity recovery. Others included 5 mM Zn^{2+} (77.7%) and 5 mM Ca^{2+} (68.7%). Incubating the Co^{2+} activated amylase in 10 mM Mn^{2+} further stimulated the activity of the amylase to 136.7%. Compared to the metal ions tested, Mn^{2+} had the most stabilizing effect on the amylase; the amylase exhibited 148.2% and 136.5% activity at 70 °C and 80 °C respectively in the presence of 5 mM Mn^{2+} . Ca^{2+} inhibited the amylase activity and inhibition rate increased with increasing concentration of Ca^{2+} concentrations. K_m of the reactivated amylase was 0.18 mg/ml.

Keywords: metal ion substitution; raw starch hydrolysis; activity; stability; amylases; re-activation

1. Introduction

Amylases are widely used in the food industries for starch liquefaction or saccharification to sugar syrups used in the production of sweets, baked goods, ice cream, tomato ketchup etc. They can also be used in the hydrolysis of starch for production of alcoholic and non-alcoholic beverages such as beer, wine and fruit juices. Amylases are also used as food and feed additives to accelerate the rate of digestion of starchy foods in animal and human diet [1]. The scope of application of these hydrolases continues to expand with advances in the field of biotechnology. The raw **starch digesting** type of amylase affords greater possibilities of time, energy and cost savings by cutting off gelatinization and liquefaction; two major steps in starch hydrolysis. However, poor activity and stability remains the limiting factor in the application of raw **starch digesting amylases** [2].

44 In most enzymes metals are very vital as they are not only found in the active sites of enzymes
45 but play crucial roles in maintaining its catalytic structure [3]. Around forty percent of all enzymes
46 are metalloenzymes and some of these need multiple metal ions to function; these can either be the
47 same metal or different metals [4]. Amylases belong to the group of metalloenzymes and
48 therefore, require metals for proper functioning [5, 6]. Metals aid in allosteric activation [7] and
49 maintain structural integrity of the protein by binding domains A and B to form the substrate
50 binding site [8]. The catalytic cleft in amylases is formed through the bridging of the $(\beta/\alpha)_8$ barrel
51 of the domain A and the β -pleated sheets of domain B on the NH_2 terminus of the enzyme
52 molecule by metal ions [9]. This constitutes the primary metal binding site or in case of calcium,
53 the primary calcium binding site.

54
55 Metal ions play a major role in enzyme stabilization by promoting extra energetically favorable
56 interactions within the enzyme structure [10, 11]. D'Amico *et al.* [12] reported a large
57 conformational change in the α -amylase from *Pseudoalteromonas haloplanktis* following binding
58 of chloride in the active site. According to the authors, the enzyme conformation shifted towards
59 a more compact and organized structure by a process analogous to induced fit mechanism.

60
61 Metal ions have different specificities and any alteration results in the change of enzyme activity,
62 kinetic stability, thermodynamic stability [8,13] or even region and stereo specificity of an
63 enzyme molecule [14, 15]. This is owing to the fact that metal ions form co-ordinate covalent
64 bonds with specific residues (ligands) on the enzyme molecule which alter the enzyme
65 conformations often in a subtle form [16].

66
67 Amylases have been stabilized using protein engineering [17], immobilization [2] and chemical
68 modification [18]. Reports exist on amylase activation and stabilization when incubated with
69 different metal ions [19,20]. It is therefore apparent that metal ion substitution can be used as a
70 simple method of amylase activation and stabilization.

71
72 The **raw starch digesting** amylase (RSDA) from *Aspergillus carbonarius* can degrade a range of
73 starches including cereal and tuber starches. This work was targeted towards the activation and
74 stabilization of this amylase through metal ions substitution.

75 76 77 **2 MATERIALS AND METHOD**

78 **2.1 Cultivation of Microorganism and Crude Enzyme Preparation**

79 RSDA was obtained from culture filtrate of *Aspergillus carbonarius* (Bainier) Thom IMI 366159
80 grown in submerged culture [2]. The pre-inoculum culture was prepared by inoculating **two wire**
81 **loops** of profuse growth into 500 ml Erlenmeyer flasks each containing 100 ml of sterile
82 fermentation medium. The fermentation medium comprised of (g/l) 20 raw corn starch, 2 yeast
83 extract, 10 $(\text{NH}_4)_2\text{HPO}_4$, 1 NaCl and 1 $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ in de-ionized water. Cultures were
84 incubated at 30 °C with rotary shaking at 100 rpm for 24 h. After 24 h, 10 ml of the culture was
85 used to inoculate a 500 ml flask containing 100 ml of the fermentation medium. The culture was
86 cultivated for 96 h at 30 °C, after which mycelial pellets were separated by filtration through
87 Whatman No 1 filter paper. The resultant cell-free filtrate was used as crude amylase and stored
88 at 4 °C.

89 90 **2.2 Purification of **Raw Starch Digesting** Amylase**

91 **2.2.1 Affinity Chromatography**

92 This was done according to a slight modification of the method of Najafi & Kembhavi [21]. The
93 crude enzyme filtrate was incubated on ice for 45 min with continuous shaking to achieve a
94 homogenous temperature. The raw corn starch was washed with 0.2 M citrate-phosphate buffer
95 pH 6 for 10 min at room temperature to remove all soluble starch. The starch pellet was kept on
96 ice for 20 min and then mixed with the chilled supernatant. The suspension was incubated on
97 ice and swirled slowly for about 2 h at 4 °C. After, the suspension was centrifuged at 4 °C for
98 15000 x g for 20 min. This was followed by washing of the pellet with chilled NaCl (0.5 M) for 5
99 min on ice. The suspension was again centrifuged at 15000 x g for 20 min. Citrate-phosphate
100 buffer pH 6 was added to starch pellet and incubated at 30 °C for 20 min. After incubation, the
101 suspension was centrifuged and supernatant checked for enzyme activity and protein
102 concentration.

103 **2.2.2 Ammonium Sulphate Concentration of the RSDA**

104 The crystalline ammonium sulphate was slowly added over a period of 1 h while stirred with
105 magnetic stirrer to a total of 80% concentration. After continuous stirring for another 2 h the
106 supernatant was decanted and kept at -21 °C for 36 h for crystallization to occur [2].
107 Approximately 0.05 g of the enzyme crystals was dissolved in 5 ml 0.2 M citrate-phosphate
108 buffer pH 6.0 and incubated with 1% starch solution to confirm amylase activity, initial activity
109 was 360 U/ml. Amylase crystals were recovered from the solution and stored in minimum
110 concentration of 0.1% starch solution at -21 °C till further use.

111 **2.3 RSDA Assay**

112 The RSDA activity was assayed using a reaction mixture containing 0.2 ml of 1% raw potato
113 starch in 0.2 M citrate-phosphate buffer (pH 6.0), and 0.2 ml of enzyme solution, incubated at 40
114 °C for 10 min in a bio-shaker for homogeneity. Reducing sugars released after incubation were
115 estimated by the DNS method of Miller [22].

116 One unit of amylase was defined as the amount of enzyme, which liberated 1 µmol of reducing
117 sugar per minute (glucose) under the assay conditions.

118 **2.4 Determination of the Metal Requirement for RSDA Activity and Stability**

119 The enzyme solution prepared in buffer was thoroughly dialyzed (3x) against 100 vol of 50 mM
120 MES buffer (pH 5) containing 5 mM EDTA for 24 h and then excessively dialyzed against 50
121 mM MES, buffer pH 6 to remove excess EDTA. The enzyme was used to study the metal ion
122 requirement for the activity of the enzyme.

123 About 1 ml of 5 mM or 10 mM each of various metal ions was added to 0.2 ml of RSDA solution
124 and incubated with 0.2 ml 1% raw starch solution for 20 min at 40 °C. After RSDA activity was
125 determined.

126 To determine the metal ion responsible for enzyme stabilization, the RSDA was stored in 5 mM
127 or 10 mM solution each of various metal ions for 2 h. After, the mixture was incubated with 1%
128 raw starch solution for 20 min followed by the determination of the residual RSDA through DNS
129 method.

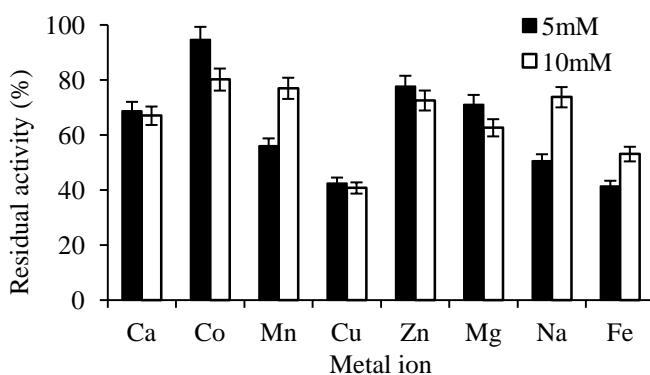
130

131

132 3 RESULTS AND DISCUSSION

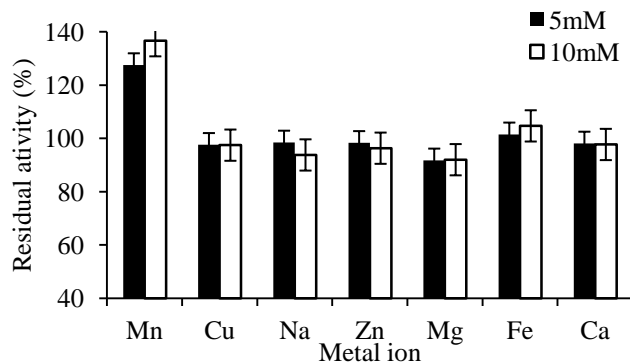
133 3.1 Reactivation of RSDA with different metal cations

134 Similar to other bio-catalysts, amylases require co-factors such as metal ions for their proper
 135 functioning. Metal ions assist in binding and holding the substrate in the active site, and in
 136 maintaining the tertiary structure of the enzyme molecule [23]. Ethylene di-aminotetraacetic
 137 acid (EDTA), a chelating agent was used to inactivate the RSDA by chelating its metal ion
 138 component. Treatment of the RSDA with 5 mM EDTA for 24 h led to the loss of over 95% of its
 139 activity, this corresponded with previous report by Okolo *et al.* [24]. However, the inactivation
 140 was reversible as further incubation in solutions containing various cations led to the recovery of
 141 its activity. Figure 1 shows the reactivation of RSDA using various metal ions. Most effective for
 142 the reactivation of the RSDA was 5 mM concentration of Co^{2+} ions which reactivated 94.6% of
 143 the initial activity of the RSDA, this was followed by 5 mM Zn^{2+} ions (77.7%), 10 mM Mn^{2+} ions
 144 (77.7%) and 5 mM Ca^{2+} ions (68.7%).



147 Figure 1. Metal ion reactivation of the apoenzyme. Activity of native RSDA was 360 U/ml, this
 148 was considered as 100% activity.

149
 150 The metal ion involved in catalysis is located at the active site of the enzyme and are involved in
 151 co-ordinate covalent bonds with the free amino and carboxyl groups of the enzyme to produce
 152 the active catalyst [13]. Treating the cobalt activated RSDA with 5-10 mM Mn^{2+} further activated
 153 the RSDA as seen in Figure 2. A slight stimulation (1-5%) was observed when the Co^{2+} ion
 154 activated RSDA was treated with 5-10 mM Fe^{2+} ions while Ca^{2+} , Na^+ , Zn^{2+} , Mg^{2+} and Ca^{2+}
 155 slightly inactivated its activity. Inactivation of metalloenzymes is assumed to take place in two
 156 stages: the reversible stage and the irreversible stage. The first stage which is reversible
 157 involves the reaction between the active enzyme and the metal ion (loss of metal ion), addition
 158 of the metal ion restores the activity of the enzyme [25]. In the present work, Co^{2+} had the most
 159 re-activating effect on the EDTA denatured RSDA. Co^{2+} ions have also been reported to
 160 optimally activate the α -amylase from *Moringa oleifera* seeds [26]. Saboury [6] reported that *B.*
 161 *amyloliquefaciens* α -amylase had a set of 25 non-cooperative sites for cobalt binding which led
 162 to increase in the enzyme activity, though thermal stability decreased.



163

164 Figure 2. Further activation of the holoenzyme using various metal ions. *Activity of native RSDA*
 165 *was taken as 100%*

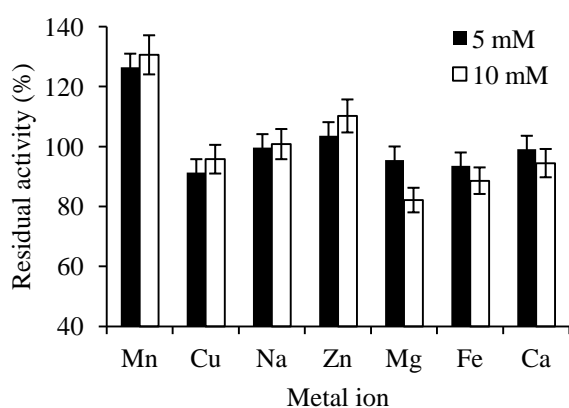
166 From the current work, it was observed that other ions including Ca^{2+} , Fe^{2+} and Mg^{2+} ions (not in
 167 that order) partly reactivated the RSDA. Though 5 mM Co^{2+} ions activated the amylase activity
 168 of *Bacillus* sp, Ca^{2+} ions had a higher activating effect and almost doubled the amylase activity
 169 at 10 mM concentration [27]. Report of enzyme competitive inhibition by cobalt and its activation
 170 by calcium is also available [28]. In terms of metal ions on amylase activity, alpha amylases are
 171 more widely studied and are reported to be calcium metalloenzymes. However, amylases which
 172 are not calcium metalloenzymes have been reported [5]. Alabi et al. [29] reported that Cu^{2+} and
 173 Hg^{2+} ions inhibited the activity of an amylase from *Bacillus subtilis* isolated from cassava
 174 processing site. Previous report on the amylase under study showed that it was not stimulated
 175 by Ca^{2+} ions [Okolo]. However, the RSDA was not treated with EDTA prior to incubation with
 176 metal ions, which implies that the primary metal ion binding sites would already be occupied by
 177 Ca^{2+} ions. This was further confirmed by the observation that activity loss by RSDA during
 178 immobilization on polyglutaraldehyde activated and glutaraldehyde activated chitosan beads
 179 could be restored using calcium ions [30]. Enzyme loss was thought to be a result of
 180 displacement of calcium ions from their primary binding site as a result of conformational
 181 changes during immobilization; hence activity could be restored by re-introduction of calcium
 182 ions into the amylase structure. From the Figure 2, it can be seen that though Co^{2+} ions had the
 183 most re-activating effect, it did not restore the total initial activity of the RSDA. This implies that
 184 other metal ions may be embedded in the holoenzyme. According to Nonaka *et al.* [5] metal
 185 ions at the active site of an enzyme could be up to three or even more. These metals could be
 186 bridged by a residue which is specific to the enzyme [15]. Yin and co-authors [31] observed that
 187 Zn^{2+} and Ca^{2+} binding sites in alpha amylase of Flavobacteriaceae function cooperatively to
 188 ensure protein stability.

189 A particular metal ion binds to different types of ligands depending on the enzyme molecule or
 190 the cultural conditions utilized for its production. Further treatment with Mn^{2+} was stimulatory to
 191 the Co^{2+} reactivated RSDA. Similarly, though proline dipeptidase from the hyperthermophilic
 192 archaeon *Pyrococcus furiosus* required Co^{2+} for its catalytic activity, the Co^{2+} could be replaced
 193 by Mn^{2+} but not by Mg^{2+} , Ca^{2+} , Fe^{2+} , Zn^{2+} , Cu^{2+} or Ni^{2+} [32]. Babu & Satyanarayana [33] also
 194 reported that while calcium inhibited the activity of the α -amylase from *Bacillus coagulans* B49,
 195 Mn^{2+} slightly stimulated the amylase activity. Mn^{2+} stimulated the amylase activity of *Moringa*
 196 *oleifera* seeds [26] and α -amylase from pericarp of *Borassus indica* [34]. Prakash *et al.* [35] also
 197 reported that the initial activity of soybean amylase was doubled due to activation by Co^{2+} and
 198 Mg^{2+} ; rate of activation was dependent on the concentration of the metal ion. The ability of
 199 metals to bind with many ligands at a time helps to bring remote parts of the enzyme amino acid
 200 sequence together and also to establish an active conformation of the enzyme. According to

201 available literature, the favorable binding of the appropriate metal ion on the active site of an
 202 enzyme shift the enzyme conformation towards a more compact and organized structure by a
 203 process similar to induced fit mechanism. For example, large conformational changes were
 204 observed following the binding of the chloride ion to the active site of α -amylase from
 205 *Pseudoalteromonas haloplanktis* [12]. The incubation of xylanhydrolase produced by
 206 *Geobacillus stearothermophilus* KIBGE-IB29 in 1.0 mM concentration of Ca^{2+} and Mg^{2+} ions
 207 each, enhanced its catalytic activity up to 171% and 242%, respectively [36]

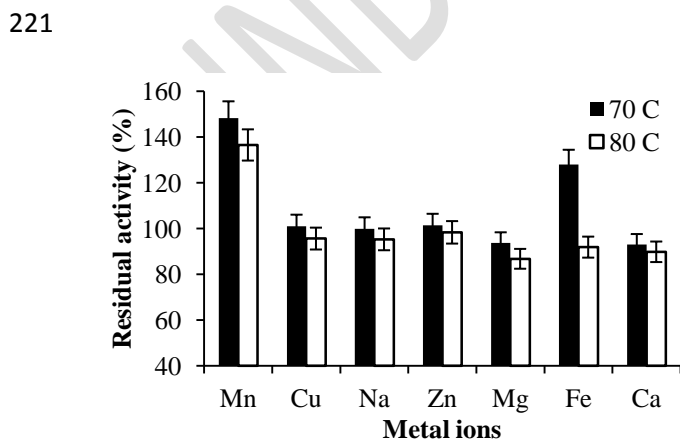
208 3.2 Stability of the Reactivated RSDA

209 The re-activated RSDA was stored in different metal ions at 10 °C and higher temperatures (70
 210 °C and 80 °C) to determine the stability of the enzyme. Figure 3 shows that incubation in Mn^{2+}
 211 had a stabilizing effect on the RSDA irrespective of the temperature; the RSDA incubated at 10
 212 °C in the presence of 10 mM Mn^{2+} retained 126.4% activity after 6 h incubation.



213
 214 Figure 3. Effect of metal ion on the stability of the cobalt ion activated RSDA when kept at 10 °C
 215 for 6 h

216 In the presence of Zn^{2+} ion the residual activity was 110.2% while a slight loss of activity was
 217 observed due to exposure to other metal ions. At 70 °C, residual activity was 148.2% in the
 218 presence of Mn^{2+} ions, 128% in the presence of Fe^{2+} and approximately 100% in the presence
 219 of Cu^{2+} , Na^+ and Zn^{2+} ions; a slight activity was lost in the presence of Ca^{2+} and Mg^{2+} ions
 220 (Figure 4).

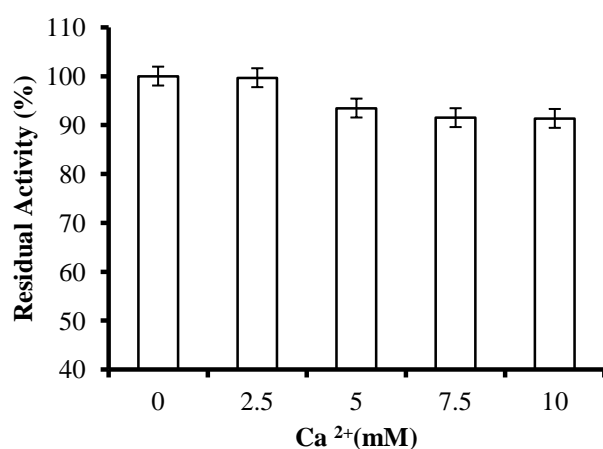


221

223 Figure 4. Effect of metal ions on high temperature (70 °C and 80 °C) stability of the Co²⁺
224 activated RSDA

225 At 80 °C, relative activity for RSDA incubated in the presence of Mn ion was 136.5%, in the
226 presence of Zn²⁺ it was 98.1% and approximately 95.0% in the presence of Cu²⁺ and Na⁺ ions.
227 Figure 5 indicates that the holoenzyme was slightly sensitive to calcium, and gradually lost
228 activity with increasing concentration of Ca²⁺. At higher concentrations of 7.5-10 mM Ca²⁺
229 sensitivity decreased and the apoenzyme maintained approximately 93% activity after
230 incubation. Metal ions subtly control the reactivities of the enzyme, therefore the substitution
231 may alter the enzyme activity, stability and even stereo-specificity [14,15]. From our RSDA
232 stability studies, it is evident that Mn²⁺ ions remarkably stabilized the RSDA, both at low
233 temperature (10 °C) and at high temperatures (70 °C and 80 °C).

234



235

236 Figure 5. Effect of varying Ca²⁺ concentration on the stability of the Co²⁺ reactivated RSDA

237

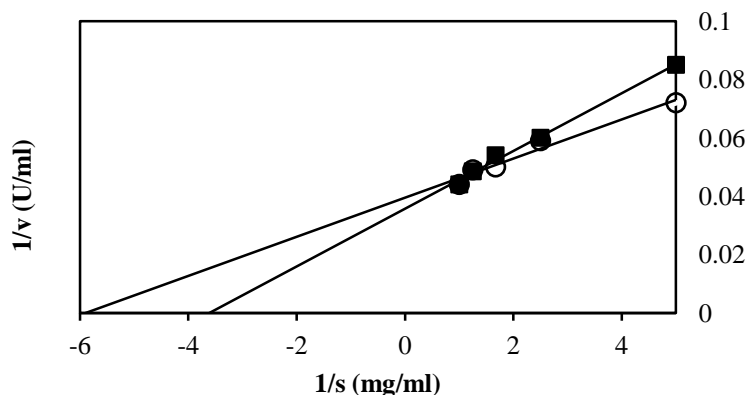
238 The extra stability of *B. amyloliquefaciens* and *B. licheniformis* heat stable α -amylases was
239 attributed to the occurrence of a Ca²⁺-Na⁺-Ca²⁺ metal triad in the main Ca²⁺ binding site,
240 bridging domains A and B of these enzymes [8,37]. The Ca²⁺ ion present in an amylase
241 molecule is co-ordinated by ligands belonging to the two domains of the catalytic site; an (α/β)₈
242 barrel and a large loop. These ligands are essential for the enzymes catalytic activity and
243 thermostability [38]. In structural metal sites, the metal ion mainly stabilizes the tertiary structure
244 of the enzyme in a manner analogous to disulphide bonds [10] which may be achieved by
245 replacing the lack of disulphide bonds in the protein-ligand complex [39]. Apart from co-
246 operation binding between metal ions and protein ligands, metal ions can also activate or
247 stabilize proteins indirectly through electrostatic stabilization [40,41]. Checking the effect of
248 varying concentration of Ca²⁺ ions on stability, it was observed that calcium inactivation was
249 concentration dependent and at minimal quantities (1-2.5 mM) no activity was lost. This shows
250 that the RSDA was stable at low calcium concentration. Metal profile of α -amylase activity was
251 enhanced in the presence of Ca²⁺, Cs¹⁺, Mn²⁺ and Co²⁺, and inhibited in the presence of Na¹⁺,
252 Mg²⁺, Ag¹⁺ and Cu²⁺ [42]. Irfan et al. [43] reported the production of a Ca²⁺ stable amylase from
253 *Bacillus subtilis* grown on wheat bran.

254

255 3.3 Kinetic constants of native and EDTA-treated RSDA

256 To determine the kinetic constants for starch hydrolysis using the RSDA, the enzyme was
 257 incubated in varying starch concentrations and the K_m/V_{max} calculated from the Lineweaver-
 258 Burk plot. Evaluation of the kinetic constant of the native RSDA and cobalt activated RSDA
 259 showed an alteration in the Michaelis Menten constant (K_m) as seen in Figure 6. The K_m of the
 260 re-activated RSDA was 0.18 mg/ml while the K_m of native RSDA was 0.3 mg/ml. The maximum
 261 reaction rate in form of the V_{max} for the cobalt reactivated RSDA and native RSDA were 27.3
 262 and 30.0 U/mg, respectively.

263 The lower K_m observed for the cobalt activated RSDA compared to the native RSDA is an
 264 indication of improved affinity of the metal activated and stabilized RSDA for raw potato starch.
 265 This suggests a favorable modification of the quaternary structure of the enzyme, or the
 266 introduction of complementary charge properties between metal ions and the enzyme residues.
 267 Metals also facilitate faster ligand exchange which ensures a more efficient product turnover
 268 due to rapid product dissociation.



276 **Figure 6.** Lineweaver-Burk diagram for the native RSDA and the RSDA reactivated with Co²⁺
 277 ions. Raw potato starch concentration varied from 0.2 to 1 mg/ml in 0.2 M citrate-phosphate
 278 buffer pH 6 (**circle**- RSDA reactivated with Co²⁺ ions; **square** – native RSDA)

279

280 4. CONCLUSION

281 The above results show that EDTA- inactivated RSDA from *Aspergillus carbonarius* could be re-
 282 activated using metal ions. Moreover, metal ion substituted RSDA was more active and stable
 283 than the native type. Also of interest is the observation that the metal modified RSDA had a
 284 lower K_m indicating improved affinity for its raw starch substrate. Ewert et al. [42] reported that
 285 the inactive apo form of aminopeptidase (Pep) A secreted by a strain of *Lactobacillus* was
 286 reactivated by metal ions and these ions modified the enzyme character. According to the
 287 authors, the optimal pH, temperature and substrate specificity of Pep A can be tailored using
 288 different divalent transition metal ions.

289 Metal ion substitution is a simple, cheap, and cost effective tool for improving amylase activity,
 290 stability and catalytic efficiency. Though many works evaluate the effect of metal ions on
 291 enzyme activity and stability, few attempt to tailor the enzyme activity, stability or even kinetics

292 using this approach. This method does not need knowledge of the residues in the enzyme
 293 protein or their functions nor does it require specialized equipment and therefore remains
 294 appealing. Moreover, this can be combined with either immobilization or further enzyme
 295 modification using physical, chemical or biological agents for more improved results.
 296 Considering that poor activity and stability are key factors which have limited the large scale use
 297 of RSDAs, such a procedure will enable their use in numerous industrial bioprocesses where
 298 starch hydrolases are needed.

299 REFERENCES

- 300 1. Onilude AA, Ayinla GS, Eluehike C. Properties of alpha-amylase of *Lactobacillus*
 301 *plantarum* isolated from cassava waste samples. *Biotechnology Journal International*
 302 2017;19(1):1-14.
 303 http://www.journalrepository.org/media/journals/BJI_54/2017/Jul/Ayinla1912017BJI3398
 304 5.pdf
- 305 2. Nwagu TN, Okolo BN, Aoyagi H. Stabilization of a raw-starch-digesting amylase by
 306 multipoint covalent attachment on glutaraldehyde-activated amberlite beads. *Journal of*
 307 *Microbiology Biotechnology*. 2012; 22: 628-636.
 308 [http://www.academicjournals.org/app/webroot/article/article1387208446_Nwagu%20et%](http://www.academicjournals.org/app/webroot/article/article1387208446_Nwagu%20et%20al.pdf)
 309 [20al.pdf](http://www.academicjournals.org/app/webroot/article/article1387208446_Nwagu%20et%20al.pdf)
- 310 3. Belmonte L, Mansy SS. Metal catalysts and the origin of life. *Elements*. 2016;12(6):413-
 311 418. <https://doi.org/10.2113/gselements.12.6.413>
- 312 4. Zhou W, Liu J. Multi-metal-dependent nucleic acid enzymes. *Critical Rev. Metallomics*
 313 2018; 10: 30-48. <https://www.ncbi.nlm.nih.gov/pubmed/29094140>
- 314 5. Nonaka T, Fujihashi M, Kita A, Hagihara H, Ozaki K, Ito S, Miki K. Crystal structure of
 315 calcium-free α -amylase from *Bacillus* sp. strain KSM-K38 (AmyK38) and its sodium ion
 316 binding sites. *Journal of Biology and Chemistry*. 2003; 278: 24818-24824.
 317 <https://www.ncbi.nlm.nih.gov/pubmed/12719434>
- 318 6. Saboury AA, Karbassi F. Thermodynamic studies on the interaction of calcium ions with
 319 alpha-amylase. *Thermochimica Acta*. 2000; 362: 121-129.
 320 <https://www.sciencedirect.com/science/article/abs/pii/S0040603100005797>
- 321 7. Vielle C, Zeikus GJ. Hyperthermophilic enzymes: sources, use, and molecular
 322 mechanisms for thermostability. *Microbiology and Molecular Biology Review* 2001; 6:1-
 323 43. <https://mmbbr.asm.org/content/65/1/1.long>
- 324 8. Machius M, Declerck N, Huber R, Weigand G. Activation of *Bacillus licheniformis* alpha-
 325 amylase through a disorder→order transition of the substrate-binding site mediated by a
 326 calcium–sodium–calcium metal triad. *Structure* 1998; 6: 281–292.
 327 [https://www.cell.com/structure/fulltext/S0969-2126\(98\)00032-](https://www.cell.com/structure/fulltext/S0969-2126(98)00032-X?_returnURL=https%3A%2F%2Flinkinghub.elsevier.com%2Fretrieve%2Fpii%2FS0969)
 328 [X?_returnURL=https%3A%2F%2Flinkinghub.elsevier.com%2Fretrieve%2Fpii%2FS0969](https://www.cell.com/structure/fulltext/S0969-2126(98)00032-X?_returnURL=https%3A%2F%2Flinkinghub.elsevier.com%2Fretrieve%2Fpii%2FS0969)
 329 [21269800032X%3Fshowall%3Dtrue](https://www.cell.com/structure/fulltext/S0969-2126(98)00032-X?_returnURL=https%3A%2F%2Flinkinghub.elsevier.com%2Fretrieve%2Fpii%2FS0969)
- 330 9. Buisson G, Duee E, Haser R, Payan F. Three dimensional structure of porcine
 331 pancreatic α -amylase at 2.9 Å resolution. Role of calcium in structure and activity. *The*
 332 *Embo Journal*. 1987;6: 3909-3916. <https://www.ncbi.nlm.nih.gov/pubmed/3502087>
- 333 10. McCall KA, Huang C, Fierke CA. Function and mechanism of zinc metalloenzymes. *The*
 334 *Journal of Nutrition*. 2000; 130: 1437S-1446S
 335 <https://academic.oup.com/jn/article/130/5/1437S/4686409>
- 336 11. Okwuenu PC, Agbo KU, Ezugwu AL, Eze SO, Chilaka FC. Effect of divalent metal ions
 337 on glucoamylase activity of glucoamylase isolated from *Aspergillus niger*. *Fermentation*
 338 *Technology* 2017; 6:1. [https://www.longdom.org/abstract/effect-of-divalent-metal-ions-](https://www.longdom.org/abstract/effect-of-divalent-metal-ions-on-glucoamylase-activity-of-glucoamylase-isolated-from-aspergillus-niger-24232.html)
 339 [on-glucoamylase-activity-of-glucoamylase-isolated-from-aspergillus-niger-24232.html](https://www.longdom.org/abstract/effect-of-divalent-metal-ions-on-glucoamylase-activity-of-glucoamylase-isolated-from-aspergillus-niger-24232.html)

- 340 12. D' Amico S, Sohler JS, Feller G. Kinetics and energetics of ligand binding determined by
341 microcalorimetry: insights into active site mobility in a psychrophilic α -amylase. *Journal*
342 *of Molecular Biology*. 2006; 358(5): 1296-1304.
343 <https://www.ncbi.nlm.nih.gov/pubmed/16580683>
- 344 13. Radfar R, Leaphart A, Brewer JM, Minor W, Odom JD, Dunlap RB. Cation binding and
345 thermostability of FTHFS monovalent cation binding sites and thermostability of N10-
346 formyltetrahydrofolate synthetase from *Moorella thermoacetica*. *Biochemistry*. 2000; 39:
347 14481–14486. <https://www.ncbi.nlm.nih.gov/pubmed/11087401>
- 348 14. Morokuma K, Musaev DG, Vreven T, Basch TH, Torrent M, Khoroshun DV. Model
349 studies of the structures, reactivities, and reaction mechanisms of metalloenzymes. *IBM*
350 *Journal of Research and Development*. 2001; 45: 367–395.
351 <https://ieeexplore.ieee.org/document/5389058>
- 352 15. Mulrooney SB, Hausinger RP. Metal ion dependence of recombinant *Escherichia coli*
353 allantoinase. *Journal of Bacteriology*. 2003; 185: 126-134.
354 <https://jb.asm.org/content/185/1/126.long>
- 355 16. Wojciechowski CL, Cardia JP, Kantrowitz ER. Alkaline phosphatase from the
356 hyperthermophilic bacterium *Thermotoga maritima* requires cobalt for activity. *Protein*
357 *Science*. 2002; 11: 903-911. <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC2373536/>
- 358 17. Adamczak M, Krishna SH. Strategies for improving enzyme for efficient biocatalysis.
359 *Food Technology and Biotechnology*. 2004;42: 251–264.
360 [https://www.researchgate.net/publication/229052820_Strategies_for_Improving_Enzyme](https://www.researchgate.net/publication/229052820_Strategies_for_Improving_Enzyme_s_for_Efficient_Biocatalysis)
361 [s_for_Efficient_Biocatalysis](https://www.researchgate.net/publication/229052820_Strategies_for_Improving_Enzyme_s_for_Efficient_Biocatalysis)
- 362 18. Nwagu TN, Okolo B, Aoyagi H, Yoshida S. Improved yield and stability of amylase by
363 multipoint covalent binding on glutaraldehyde activated chitosan beads: activation of
364 denatured enzyme molecules by calcium ions. *Process Biochemistry*. 2013; 48:1031-
365 1038. <https://www.sciencedirect.com/science/article/abs/pii/S1359511313002110>
- 366 19. Bano S, Qader SA, Aman A, Azhar A. Partial purification and some properties of α -
367 amylase from *Bacillus subtilis* KIBGE-HAS. *Indian Journal of Biochemistry and*
368 *Biophysics*. 2009; 46: 401-404. <https://www.ncbi.nlm.nih.gov/pubmed/20027871>
- 369 20. Zhang Z, Zhang R, Chen L, McClements DJ. Encapsulation of lactase (β -galactosidase)
370 into k-carrageenan-based hydrogel beads: impact of environmental conditions on
371 enzyme activity. *Food Chemistry*. 2016; 200:69-75.
372 <https://www.ncbi.nlm.nih.gov/pubmed/26830562>
- 373 21. Najafi MF, Kembhavi A. One step purification and characterization of an extracellular α -
374 amylase from marine *Vibrio* sp. *Enzyme and Microbial Technology*. 2005; 36: 535-539.
375 <https://doi.org/10.1016/j.enzmictec.2004.11.014>
- 376 22. Miller GL. Use of dinitro-salicylic acid reagent for determination of reducing sugars.
377 *Analytical Chemistry*. 1959; 31: 426-428.
378 <https://pubs.acs.org/doi/pdf/10.1021/ac60147a030>
- 379 23. Chen Y, Naik SG, Krzstek J, Shin S, Nelson WH, Xue S, Yang JJ, Davidson VL, Liu A.
380 Role of calcium in metalloenzymes: effects of calcium removal on the axial ligation
381 geometry and magnetic properties of the catalytic diheme center in *MauG*. *Biochemistry*.
382 2012; 51: 1586–1597. <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC3294375/>
- 383 24. Okolo BN, Ire F, Ezeogu L, Anyanwu C, Odibo FJC. Purification and some properties of
384 a novel raw starch-digesting amylase from *Aspergillus carbonarius*. *Journal of Science*
385 *of Food and Agriculture*. 2001; 81: 329–336.
386 [https://onlinelibrary.wiley.com/doi/abs/10.1002/1097-](https://onlinelibrary.wiley.com/doi/abs/10.1002/1097-0010%28200102%2981%3A3%3C329%3A%3AAID-JSFA815%3E3.0.CO%3B2-3)
387 [0010%28200102%2981%3A3%3C329%3A%3AAID-JSFA815%3E3.0.CO%3B2-3](https://onlinelibrary.wiley.com/doi/abs/10.1002/1097-0010%28200102%2981%3A3%3C329%3A%3AAID-JSFA815%3E3.0.CO%3B2-3)
- 388 25. Marchal LM, Jonkers J, Franke GT, De Gooijer CD, Tramper J. The effect of process
389 conditions on the α -amylolytic hydrolysis of amylopectin potato starch: an experimental
390 design approach. *Biotechnology and Bioengineering*. 1999; 62: 348–357.

- 391 [https://onlinelibrary.wiley.com/doi/abs/10.1002/%28SIC1%291097-](https://onlinelibrary.wiley.com/doi/abs/10.1002/%28SIC1%291097-0290%2819990205%2962%3A3%3C348%3A%3AAID-BIT11%3E3.0.CO%3B2-F)
392 [0290%2819990205%2962%3A3%3C348%3A%3AAID-BIT11%3E3.0.CO%3B2-F](https://onlinelibrary.wiley.com/doi/abs/10.1002/%28SIC1%291097-0290%2819990205%2962%3A3%3C348%3A%3AAID-BIT11%3E3.0.CO%3B2-F)
393 26. Dahot MU, Saboury AA, Ghobadi S, Moosavi-Movahedi AA. Properties of alpha amylase
394 from *Moringa oleifera* seeds. Journal of Biological Sciences. 2001; 1(8): 747-749.
395 <https://scialert.net/abstract/?doi=jbs.2001.747.749>
396 27. Saxena R, Singh R. Amylase production by solid-state fermentation of agro-industrial
397 wastes using *Bacillus* sp. Brazilian Journal of Microbiology. 2011; 42: 1334-1342.
398 <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC3768732/>
399 28. Hashida Y, Inouye K. Molecular mechanism of the inhibitory effect of cobalt ion on
400 thermolysin activity and the suppressive effect of calcium ion on the cobalt ion-
401 independent inactivation of thermolysin. Journal of Biochemistry. 2007; 141: 879-888.
402 <https://www.ncbi.nlm.nih.gov/pubmed/17405797>
403 29. Alabi G, Sanni D, Bamidele F, Adeleke. Purification and characterization of α -amylase
404 from *Bacillus subtilis* isolated from cassava processing sites. Journal of Bioremediation
405 and Biodegradation 2017; 8:6.
406 [https://www.omicsonline.org/open-access/purification-and-characterization-of-](https://www.omicsonline.org/open-access/purification-and-characterization-of-945amylase-from-bacillus-subtilis-isolated-from-cassava-processing-sites-2155-6199-1000417-96162.html)
407 [945amylase-from-bacillus-subtilis-isolated-from-cassava-processing-sites-2155-6199-](https://www.omicsonline.org/open-access/purification-and-characterization-of-945amylase-from-bacillus-subtilis-isolated-from-cassava-processing-sites-2155-6199-1000417-96162.html)
408 [1000417-96162.html](https://www.omicsonline.org/open-access/purification-and-characterization-of-945amylase-from-bacillus-subtilis-isolated-from-cassava-processing-sites-2155-6199-1000417-96162.html)
409 30. Nwagu TN, Okolo B, Aoyagi H, Yoshida. Chemical modification with phthalic anhydride
410 and chitosan: viable options for the stabilization of raw starch digesting amylase from
411 *Aspergillus carbonarius*. International Journal of Biological Macromolecule 2017; 99:
412 641-647. <https://doi.org/10.1016/j.ijbiomac.2017.03.022>
413 31. Yin H, Yang Z, Nie X, Li S, Xuyang S, Gao C. *et al.* Functional and cooperative
414 stabilization of a two-metal (Ca, Zn) center in α -amylase derived from *Flavobacteriaceae*
415 species. Scientific Reports 2017; 7: 17933. [https://www.nature.com/articles/s41598-017-](https://www.nature.com/articles/s41598-017-18085-4)
416 [18085-4](https://www.nature.com/articles/s41598-017-18085-4)
417 32. Ghosh M, Grunden AM, Dunn DM, Weiss W, Adams MW. Characterization of native and
418 recombinant forms of an unusual cobalt-dependent proline dipeptidase (prolidase) from
419 the hyperthermophilic archaeon *Pyrococcus furiosus*. Journal of Bacteriology. 1998; 180:
420 4781-4789. <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC107500/>
421 33. Babu KR, Satyanarayana T. Extracellular calcium-inhibited alpha-amylase of *Bacillus*
422 *coagulans* B 49. Enzyme and Microbial Technology. 1993; 15: 1066–1069.
423 [https://doi.org/10.1016/0141-0229\(93\)90056-8](https://doi.org/10.1016/0141-0229(93)90056-8)
424 34. Rao MS, Reddy NS, Venkateswara G, Sambasiva Rao KRS. Studies on the extraction
425 and characterization of thermostable α -amylase from pericarp of *Borassus indica*.
426 African Journal of Biotechnology. 2005; 4: 289-291.
427 <https://www.ajol.info/index.php/ajb/article/view/15097/91003>
428 35. Prakash O, Jaiswal N, Pandey RK. Effect of metal ions, EDTA and sulfhydryl reagents on
429 soybean amylase activity. Asian Journal of Biochemistry. 2011; DOI: 10. 3923/ajb.2011.
430 <https://scialert.net/fulltextmobile/?doi=ajb.2011.282.290>
431 36. Bibi Z, Nawaz M, Salam I, Waqs M, Aman A, UIQader S. Significance of metal ions,
432 solvents and surfactants to improve the xylan degrading behaviour of β -1,4-D-
433 xylanohydrolase from *Geobacillus stearothermophilus* KIBGE-IB29. Biocatalysis &
434 Agricultural Biotechnology 2018;17:242-246. <https://doi.org/10.1016/j.bcab.2018.11.028>
435 37. Suvd D, Fujimoto Z, Takase K, Matsumura M, Mizuno H. Crystal structure of *Bacillus*
436 *stearothermophilus* α -amylase: possible factors determining the thermostability. Journal
437 of Biochemistry. 2001; 129: 461-468.
438 https://www.jstage.jst.go.jp/article/biochemistry1922/129/3/129_3_461/_pdf/-char/en
439 38. Boel E, Brady L, Brzozowski AM, Derewenda Z, Dodson GG, Jensen VJ, Peterson SB,
440 Swift H, Thim L, Woldike HF. Calcium binding in α -amylases: an X-ray diffraction study

- 441 at 2.1-Å resolution of two enzymes from *Aspergillus*. *Biochemistry*. 1990; 29: 6244-6249.
442 <https://www.ncbi.nlm.nih.gov/pubmed/2207069>
- 443 39. Ceci LN, Lozano JE. Amylase for apple juice processing: Effects of pH, heat and Ca²⁺
444 ions. *Food Technology and Biotechnology*. 2002; 40(1): 33-38.
445 <https://www.ftb.com.hr/images/pdfarticles/2002/January-March/40-33.pdf>
- 446 40. Bhatti HN, Zia A, Nawaz R, Sheikh MA, Rashid MH, Khalid AM. Effect of copper ions on
447 thermal stability of glucoamylase from *Fusarium* sp. *International Journal of Agriculture*
448 *and Biology*. 2005; 7: 585-587.
449 [https://www.researchgate.net/publication/228360075_Effect_of_copper_ions_on_thermal](https://www.researchgate.net/publication/228360075_Effect_of_copper_ions_on_thermal_stability_of_glucoamylase_from_Fusarium_sp/link/00b49514989f1a2930000000/download)
450 [stability_of_glucoamylase_from_Fusarium_sp/link/00b49514989f1a2930000000/down](https://www.researchgate.net/publication/228360075_Effect_of_copper_ions_on_thermal_stability_of_glucoamylase_from_Fusarium_sp/link/00b49514989f1a2930000000/download)
451 [oad](https://www.researchgate.net/publication/228360075_Effect_of_copper_ions_on_thermal_stability_of_glucoamylase_from_Fusarium_sp/link/00b49514989f1a2930000000/download)
- 452 41. Mahmood S, Shahid M, Irfan M, Nadeem M, Syed Q. (2018). Partial characterization of
453 α- amylase produced from *Aspergillus niger* using potato peel as substrate. *Punjab Univ*
454 *J Zool*. 33: 22-27. <https://doi.org/10.17582/pujz/2018.33.1.22.27>
- 455 42. Irfan M, Nadeem M, Syed Q, Shakir H, Qazi J. (2016). Study on Some Properties of
456 Calcium-dependent α-Amylase from *Bacillus subtilis* through submerged fermentation of
457 Wheat Bran. *Chem. Biochem Eng Q*. 30 (4) 429-437.
458 <https://doi.org/10.15255/CABEQ.2016.831>
- 459 43. Horton NC, Perona JJ. Making the most of metal ions. *Nature Biology*. 2001; 8:290–293.
460 https://www.nature.com/articles/nsb0401_290
- 461 44. Ewert J, Glück C, Strasdeit H, Fischer L, Stressler T. (2018). Influence of the metal ion
462 on the enzyme activity and kinetics of PepA from *Lactobacillus delbrueckii*. *Enz.*
463 *Microbial Technol* 110:69-78. <https://www.ncbi.nlm.nih.gov/pubmed/29310858>
464

465

466

467

468

469

470

471