

# Solar energy applications in fixed water recirculation system for aquaculture

## Abstract

Recirculating aquaculture systems have proven very successful in resolving problems relating to water shortages for fish production and increased yield as the stocking density is important. These systems however consume much energy in the running of pumps and heating of water since temperatures play a critical role in the growth of fish. The main objective of this study is to contribute in putting in place a stable automatic temperature-controlled recirculating aquaculture system capable of using water and energy in an efficient manner. The aim was to develop a system that can use just 1000l of water and grow fish to maturity. The system consisted of a 1000l capacity tank, a mechanical filter, a bio rock filter, a de-nitrification tank with water hyacinth, an aeration system, a 12 volt solar pump, a solar water heating system, and computerized automatic controls using the Arduino microprocessor. Everything was powered by 100 Watts solar module connected through a charge controller to a 150AH Battery. One hundred catfish fingerlings were raised in a period of 8 months. Water from the fish tank move by gravity to the mechanical filter before being pumped to the bio rock filter. From the bio rock filter the water moved to the de-nitrification tank. From the de-nitrification tank the automatic control system either sent it back to the fish tank or directed it through the solar water heating if tank temperatures were below 25 degrees C. In order to assess the performance of the system, physical and chemical water parameters were measured with TDS, pH, EC, temperature meter, dissolve oxygen meter and ammonia, nitrite, nitrate and dissolve solids were analysed in the laboratory. Results showed that the average daily weight gain of catfish fingerlings was  $0.39 \pm 0.28$  g and that the physical and chemical water quality parameters were at optimum levels for fish growth. It was concluded that such a system can enable farmers to grow fish to maturity in a region with limited water and energy resources.

**Key words:** Recirculating aquaculture system, solar water heating, temperature control, automation

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29 **1. Introduction**

30 Fish production in the world is driven by the forces of demand and supply and is the source of  
31 food, income, nutrition and livelihood for many people in the world. The united nation member  
32 states have set up a sustainable development agenda which is aimed at conducting and  
33 contributing aquaculture towards food security (UN,2015).

34 In Cameroon, as well as in many sub-Saharan countries, fish production does not meet up with  
35 the domestic demands, thereby pushing the government to spend much resources in the  
36 importation of fish (Business in Cameroon, 2014). The aquaculture sector contributes less than 1  
37 % of national production (NIS.2012). Efforts have been made by the government to improve on  
38 productivity but production still remains low (MINEPIA, 2012). Many reasons can be accounted  
39 for the low productivity but poor techniques employed play a major role (Pitt and Conover,  
40 1996). The lack of water resources and other environmental problems like low temperatures  
41 seriously affect fish production.

42 Recirculating aquaculture systems (RAS) have been developed to overcome pollution concerns  
43 and stocking capacity. RAS offers several advantages over traditional flow-through systems  
44 mostly practiced in Cameroon. RAS uses 90 % to 99 % less water and land area compared with  
45 pond aquaculture systems (Ebeling and Timmons, 2012). The advancement of RAS technology  
46 and advantages over the flow through systems has led to its increasing use, especially among  
47 countries that place high values on minimizing environmental impacts and in urban areas where  
48 space is limiting (Barthelme *et al.*, 2017).

49 RAS is mostly used in Cameroon for fish hatcheries and not for production. This is because they  
50 the system very expensive to install and run. There is little access of electricity to most areas in  
51 Cameroon. Solar energy use can be a solution for energy requirement for these systems. Studies  
52 have been attempted on the design and construction of small scale RAS in using solar energy in  
53 the renewable energy laboratory of the university of Dschang (Wirsiy, 2017). The system  
54 function well but the growth rate of fish was relatively low. Amongst the factors identified  
55 hindering fish growth, low water temperature in the tank was the main.

56 Fish generally show temperature optima for growth and survival (Brett, 1979; Gadomski and  
57 Caddell, 1991). The combined effects of size and temperature on growth have been described for

58 several fish species (Brett, 1979; Fonds et al., 1992). Studies carried out on African catfish,  
59 *Clarias gariepinus* have shown that their growth rate increases with increased in temperatures.  
60 High growth rates have been recorded between 25 and 33°C and the best growth rate was  
61 obtained at 30°C (Britz & Hecht, 1987). The effect of solar-induced temperature on the growth  
62 performance of African sharp tooth catfish (*Clarias gariepinus*) has been studied in the  
63 investigation revealed that water temperature was significantly different among treatments  
64 ( $p < 0.05$ ) and the highest value was observed in treatment 3 ( $30.91 \pm 1.60$  °C), followed by  
65 treatment 1 ( $29.19 \pm 1.54$  °C) and treatment 2 ( $27.58 \pm 1.58$  °C), respectively (Wirawut, *et al.*,  
66 2015).

67 Results of the experiment further showed that the differences in temperatures affected the growth  
68 and survival rate of the fishes. After 90 days of culture, fishes in treatment 1 had significantly  
69 higher weight ( $298.75 \pm 4.32$  g/fish), growth rate ( $3.32 \pm 0.05$  g/day) and survival rate ( $95.0 \pm 2.0$ )  
70 than treatment 2 ( $198.40 \pm 5.25$  g/fish,  $2.20 \pm 0.06$  g/day and  $89.0 \pm 2.0$ ) and treatment 3  
71 ( $198.40 \pm 5.25$  g/fish,  $2.20 \pm 0.06$  g/day and  $87.6 \pm 2.1$ ) ( $p < 0.05$ ) (Wirawut, *et al.*, 2015).

72 Many methods have also been used to raised water temperatures of fish tank amongst which we  
73 have active and passive solar collectors. Most of the system temperatures have been successfully  
74 controlled with green house of Fuller (2007). But managing other parameters in the greenhouse  
75 are difficult.

76 The main objective of this work was to develop a low cost system that would use a limited  
77 amount of water through recirculation system to grow fish to maturity while exploiting solar  
78 energy for pumping, heating and re-oxygenation of the water. Such a system will also be very  
79 useful especially in arid land where water and energy are limiting.

80

## 81 **2. Materials and method**

82 This work was carried out in the Renewable energy laboratory of the University of Dschang in  
83 Cameroon. The experimental unit was made of a well-designed recirculating aquaculture system  
84 consisting of 1000 l transparent Plexiglas fish tank, 20 l mechanical filter, 50 l pump tank, 200 l  
85 biological filter with scoria rock as the filter media and 100 l denitrification tank containing

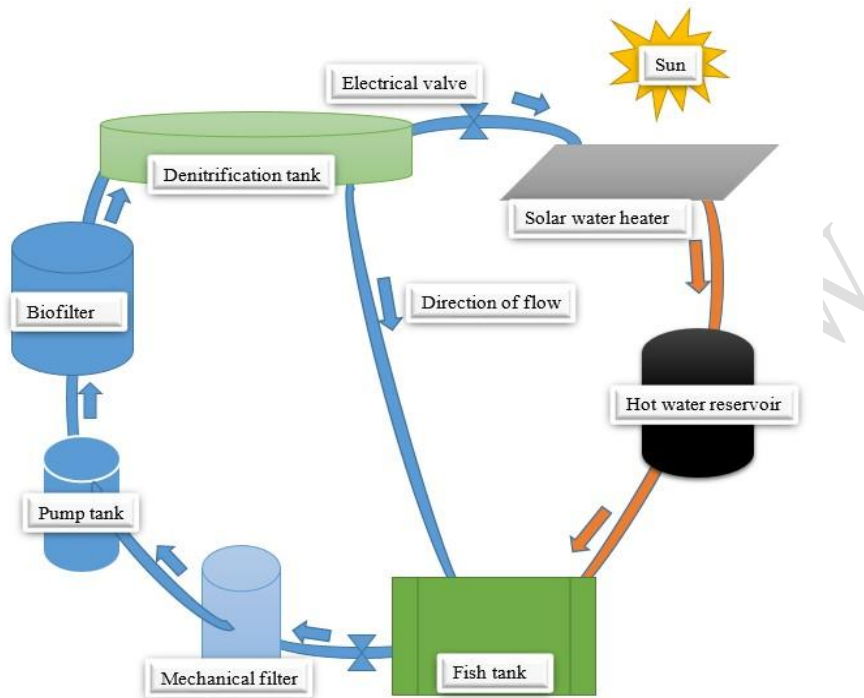


Fig. 1 System layout for the designed aquaponic system

86

87

88

89 water hyacinth plants. Energy for running a 12 V DC pump was provided by a 200 w solar panel  
 90 accumulated in a 150 AH deep cycle battery.

91 **Solar heater design and construction**

92 A flat plate solar collector was chosen for this system. The methods employed in designing solar  
 93 water heaters for swimming pools was adopted in designing this collector which takes into  
 94 consideration the surface area of tank, volume and initial and final temperature of the water.  
 95 (Cromer, 1994). Copper tubes of 14 mm were serpentine at 10 cm apart inside a 150 cm wooden  
 96 box and casted with aluminum. The internal surface was painted black and 5mm glass was used  
 97 at the top of the collector. Water flows into the collector by gravity from the biological filter  
 98 tank (Fig2). The flow of hot water from the collector to the reservoir is controlled by a  
 99 temperature sensor and an electrical valve to the hot water reservoir.

100 **System operation**

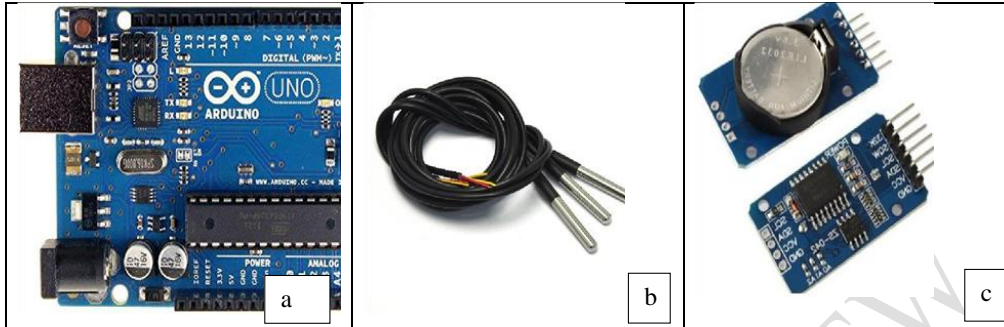
101 One hundred catfish fingerlings were raised in a period of 8 months. Water from the fish tank  
102 move by gravity to the mechanical filter before being pumped to the bio rock filter. From the bio  
103 rock filter the water moved to the de-nitrification tank. From the de-nitrification tank the  
104 automatic control system either sent it back to the fish tank or directed it through the solar water  
105 heating if tank temperatures were below 25 degrees C. In order to assess the performance of the  
106 system, physical and chemical water parameters were measured with TDS, pH, EC, temperature  
107 meter, dissolve oxygen meter and ammonia, nitrite, nitrate and dissolve solids were analysed in  
108 the laboratory.

109 **Automation**

110 The system was automated with the help of Arduino UNO microprocessor. The Arduino card  
111 with the different input and output pins (Figure 2a) was used. A waterproof digital thermal probe  
112 sensors (DTPS) (figure 2b) was used to acquire instantaneous water temperatures. Two of the  
113 DTPS were intended to give the average water temperatures in the fish tank and one to give  
114 temperature values of the solar water heater (SWH). The temperature values were displayed on a  
115 liquid chrystal display screen (LCD). Temperatures values from the various sensors were stored  
116 on a smart disc (SD) using a real time clock (RTC) that records data on real time on an excel  
117 sheet (Figure 1c). Electrical solenoid valves (EV) were used to control the flow of hot water  
118 from the SWH. An electrical float switch (EFS) was used to control the level of the water in the  
119 pump tank. A backup water heating coil (WHC) was controlled by a 12-V relay which was  
120 commended by the microprocessor.

121

122



123 **Figure 2: Arduino components for programming (a) Arduino board;(b) digital temperature**  
 124 **probe; (c) real time clock**

125 The Arduino programming language was used for coding. Each component was coded and tested  
 126 separately using a test board. A flow chart for the running of the program was drawn using word  
 127 paint. The system was setup including the backup electrical water heating element. The program  
 128 was run for 8months days. The program was set to maintain water temperatures in the fish tank  
 129 between 27 and 30 °C which is the temperature range for optimum catfish growth. The system  
 130 was then carefully monitored to avoid extreme cases. This parameter was used to conclude for  
 131 the effectiveness of the program.

132 **1.1.1 Flow calculation**

133 The procedure for flow calculations should initially focus on the maximum feeding rate  
 134 (kg feed/day), maximum biomass and culture volume and the waste production per kg feed. For  
 135 flow rate calculations and biofilter design, the concept presented by Liao and Mayo (1972, 1974)  
 136 is often cited. They described the concentration of a metabolite at the outlet of a fish culture tank  
 137 in a recirculation system as a proportion to the concentration of the same metabolite in a system  
 138 without recirculation equation (2.4). other authors like Timmons et al. (2001); Summerfelt *et al.*  
 139 (2001) use metabolites accumulation factor in estimating the quantity of metabolites at the outlet  
 140 of the fish tank equation (2.5)

$$C = \frac{1}{1 - R + R * TE} \quad (2.4)$$

141 Where:

142 C = allowable waste concentration in the fish tank effluent (g/m<sup>3</sup>)/single pass waste  
 143 concentration (g/m<sup>3</sup>);

144 R =factor which is based on the fraction of the water flow that is reused;

145 TE = the treatment efficiency (decimal fraction);

146 
$$\text{Waste}_{out} = \left( \frac{1}{1-R*TE} \right) * \left( \left( \frac{P_{waste}}{Q} \right) + (1 - R) * (\text{Waste}_{new}) \right)$$
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148 Where =  $Waste_{out}$  -TAN concentration in the fish tank effluent;

149  $P_{waste}$  = waste (metabolite) concentration in the fish tank effluent (g/m3);

150  $Waste_{new}$  = concentration of a metabolite in the make-up water (g/m3);

151  $Q$  = water flow, for TAN the water flow recirculated across the biofilter (m3/day).

152 Knowing that many RAS are operated at a water recycling percentage of 96% or more (R 0.96),

153 Timmons *et al.* (2002) use Eq. (2.6), (2.7) and (2.8) in arriving at the flow calculation.

154 
$$C_{TAN,out} = \left( \frac{1}{TE} \right) * \left( \frac{P_{TAN}}{Q} \right)$$
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156 
$$C_{Treatment,out} = C_{Treatment,in} + TE(C_{Treatment,best} - C_{Treatment,in})$$
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158  
159 
$$Q = \frac{P_{TAN}}{TE * C_{TAN,out}} = \frac{P_{TAN}}{C_{TAN,out} - C_{TAN,in}}$$
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161 Where

162  $C_{TAN, out}$  = TAN concentration in the fish tank effluent (g/m3)

163  $C_{TAN, in}$  = filter effluent concentration and fish tank influent concentration

164  $C_{treatment, best, TAN} = 0$  (Timmons *et al.*, 2002)

165  $P_{TAN}$  = production of TAN (g/day)

166  $C_{TAN, in}$  = TAN concentration of the fish tank influent (g/m3)

### 167 1.1.2 Dimensioning/sizing a biofilter

168 For dimensioning or sizing a trickling filter, only limited information is available. In  
169 practice, TAN removal efficiency is often empirically determined for a fixed set of successful  
170 conditions such as fish species, feed load, filter height, filter media type, hydraulic surface load,  
171 suspended solids unit and TAN influent concentration. When the TAN removal efficiency for a  
172 certain trickling filter influent concentration is known, it is based on data for a fixed filter height,  
173 media type, hydraulic surface load, TAN removal rate and temperature. The required total  
174 nitrification surface area ( $A$ , m<sup>2</sup>); Eq. (2.6) is calculated from the trickling filter TAN load ( $P_{TAN}$   
175 load, trickling filter, g/day) and the estimated nitrification rate ( $r_{TAN}$ , g TAN/m<sup>2</sup>/day). The  
176 bioreactor volume ( $V$  trickling filter, m<sup>3</sup>; Eq. (2.9) is a function of the total filter surface area ( $A$ ,  
177 m<sup>2</sup>) and the specific surface area ( $a$  in m<sup>2</sup>/m<sup>3</sup>) biofilter media) of the filter media. The shape of  
178 the reactor (Eq. (2.10)– (2.11) depends on the hydraulic surface load (HSL, m<sup>3</sup>/m<sup>2</sup>/ day) (Losordo  
179 *et al.*, 2000; Wheaton *et al.*, 1994).

180  $A_{Trickling\ filter}(m^2) = \frac{P_{TAN\ load\ filter}(\frac{g}{day})}{r_{TAN} \frac{g}{m^2}/day}$  (Error! No text  
 181 of specified style in document..5)  
 182

183  $V_{trickling\ filter}(m^3) = \frac{A_{trick\ filter}(m^2)}{a(\frac{m^2}{m^3\ biological\ filter})}$  (Error! No text of  
 184 specified style in document..6)

185  $S_{cross-sectional\ area}(m^2) = \frac{(Q_{trickling\ filter}(\frac{m^3}{day}))}{\left(HSL\left(\frac{m^3}{m^2\ day}\right)\right)}$  (Error! No text  
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187  $D_{diameters}(m) = 2\sqrt{\frac{S_{crosssectional\ area}(m^2)}{3.1416}}$  (Error! No  
 188 text of specified style in document..8)

189  $H_{height}(m) = \frac{V_{trickling\ filter}(m^3)}{S_{crosssectional\ area}(m^2)}$  ( Error! No  
 190 text of specified style in document..9)

191 **1.1.3 Empirical relations**

192 Liao and Mayo (1974) observed that TAN removal rate (NAR, g TAN/m<sup>2</sup>/day) is a  
 193 function of the TAN loading rate (AL, g TAN/m<sup>2</sup>/day) and media retention time (tm = Vmedia  
 194 (m<sup>3</sup>)/void fraction/flow rate (m<sup>3</sup>/h): NAR = 0.96ALtm). This equation was rearranged in:  
 195 NAR/AL = EA (filter efficiency) = 0.96 tm. They showed nine steps in arriving at a trickling  
 196 filter design. At the start of the design procedure, the fraction (R) of the water flow rate that is  
 197 reused is assumed to be known.

198 **Step 1:** Determination of water flow (m<sup>3</sup>/day) needed for O<sub>2</sub> requirement fish culture tank and  
 199 TAN control. Determination of allowable TAN concentration in the fish tank (C<sub>limit,TAN</sub>). When  
 200 oxygen flow is chosen for filter design, the single pass concentration of TAN has to be calculated  
 201 for this flow.

202 **Step 2:** Determine the ammonia accumulation factor (C) due to recirculation:

203  $C = \frac{(C_{limit,TAN})}{C_{TAN}}$  (Error! No text of  
 204 specified style in document..10)

205 Where:

206 C<sub>limit,TAN</sub> = allowable ammonia concentration (g/m<sup>3</sup>);



207  $C_{TAN}$  = Single pass ammonia concentration ( $g/m^3$ );

208 **Step 3:** Determine the filter efficiency (E)

209 
$$E = \frac{1+CR-C}{CR}$$
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211 Where:

212 E = filter efficiency (decimal fraction);

213 C = ammonia accumulation factor;

214 R = recycle percentage (as decimal).

215 **Step 4:** Calculate the total ammonia load filter (g TAN/day). This is done by considering that  
216 total ammonia load is equal to total ammonia production.

217 **Step 5:** Calculate filter retention needed to achieve ammonia removal of E at a certain  
218 temperature

219 
$$t_m = \frac{E}{9.8(T)-21.7}$$
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221 Where:

222 E = filter efficiency (%);

223  $t_m$  = media retention time (h);

224 T = temperature ( $^{\circ}C$ )

225 **Step 6:** Calculate filter volume:

226 
$$V = (R * t_m) \left(\frac{\text{day}}{24\text{h}}\right) \left(\frac{1}{V_v}\right)$$
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228 Where:

229 V = Filter volume ( $m^3$ )

230 R = flow rate ( $m^3/\text{day}$ )

231  $V_v$  = media void volume (fraction)

232 **Step 7:** Filter surface area (A,  $m^2$ )

233 
$$A = V * S_s$$
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235 Where;

236  $S_s$  = specific surface area filter media ( $m^2/m^3$ )

237 **Step 8:** Check if the TAN load is less than  $0.977 g/m^2/\text{day}$

238 **Step 9:** Determine the filter dimensions.

### 239 Energy in Recirculating Aquaculture System

240 Continuous energy source and supply is the prerequisite for RAS. It can be supplied by  
241 national line or using renewable energy sources such wind and solar energy. Energy is needed  
242 for:

- 243 • pumping of liquids (water and air) from and into the system;  
244 • heating of water; and  
245 • functioning of some components such as fans, automated components and rotatory organs in  
246 some filters (RBC).

### 247 **1.2.1 Pumps for the recirculating aquaculture system**

248 Pumps are used for pumping of liquids in the RAS. Conditions for selecting aquaculture  
249 pumps are:

- 250 • the total head or pressure against which it must operate,  
251 • the desired flowrate,  
252 • the suction lift, and  
253 • characteristics of the fluid (water for this case).

### 254 **Types of pumps**

255 Two types of pumps that are commonly used in aquaculture are the centrifugal and the  
256 axial flow propeller pumps.

#### 257 > **Centrifugal**

258 Centrifugal pumps use centrifugal force to move water from one point to another and to  
259 overcome resistance to its flow. In its simplest form, this pump consists of an impeller fixed on a  
260 rotating shaft within a volute-type (spiral) casing. Water enters at the centre of the impeller and  
261 is forced to the outer edge at a high velocity by the rotating impeller. The water is discharged by  
262 centrifugal force into the casing where the high velocity head is converted to pressure head. The  
263 type of centrifugal pump that has been design for low-lift operation is the horizontal PTO-driven  
264 centrifugal pump. These types of pumps are less efficient but still maintain the capability of  
265 pumping large volumes of water. They are portable and often fit into a flexible management plan  
266 for aquaculture production.

### 269 **1.2.2 Biofilter tank design**

270 The type of filter chosen for this system was the trickling filter. The assumptions for the  
271 design of this filter were:

- 272 • Stocking density of 30 kg/m<sup>3</sup> (Thomas *et al.*,1999),  
273 • Feeding rate of 5 % daily weight at 32 % crude protein;  
274 • Flow rate of 10.16 m<sup>3</sup> through the system;  
275 • Recirculation rate of 90 %  
276 • allowable ammonia of 7 g/day  
277 • Total ammonia load is assumed to be equal to total ammonia production

278 • Scoria rock is the filtering material

279 The empirical equations proposed by Liao and Mayo (1974) in section 2.4.3 were used in  
280 calculating the TAN loading rate. Equation 1 was used in calculating the ammonia accumulation  
281 factor. The value for the accumulation factor was used in determining the total ammonia load.  
282 Equation 2.15 was used in calculating the filter efficiency. Equation 2.16 was used to calculate  
283 the filter retention time at 22 °C. The filter volume and surface area were empirically determined  
284 using equation 2.17 and 2.18. Scoria rock of 50 % porosity and specific surface area of 127  
285 m<sup>3</sup>/m<sup>2</sup> was also used (Jaff, 2015). Equation 3.4 was used to calculate the TAN removal rate  
286 (Nar).

287 
$$Nar = 0.96Al * tm \quad (3.4)$$

288 Where:

289 Nar = TAN removal rate (g/m<sup>2</sup>/day)

290 Al = total ammonia load (g TAN/day)

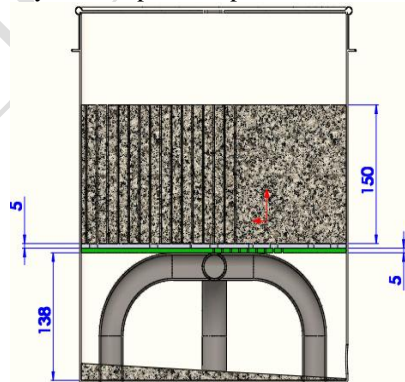
291 tm = filter retention time

292 Using the above filter empirical equations, the trickling filter surface area and volume  
293 were calculated using equation 2.9 and 2.10 respectively. The trickling filter cross-sectional area,  
294 diameter and height were also calculated using equations 2.11, 2.12 and 2.13.

295 The height and the diameter of the filter were the parameters taken into consideration in  
296 choosing a container for biofilter construction.

### 297 1.2.3 Mechanical clarification and denitrification tank design

298 The design for the mechanical clarification tank is shown in figure 3. It was designed to  
299 have an upward movement of water. The determination of the diameter and thickness of the  
300 mesh used was done by experimentation that is pouring water containing solid particles on the  
301 mesh and evaluating the quantity of solid particles present in the recollected clear water.



302 **Figure Error! No text of specified style in document.: Mechanical filter tank design showing**  
303 **the different layers with adopted dimensions**  
304

305

306 Water hyacinth plant (*Eichhornia crassipes*) was used as a means of reducing water  
 307 nitrate concentration. This plant was chosen because of its high nitrate uptake and floating ability  
 308 in water (Jaff, 2015). The possibility of the plant to carry out photosynthesis was taken into  
 309 account in choosing a vessel to host it.

#### 310 1.2.4 Solar energy system design

##### 311 ❖ Determination of power consumption demand

312 A pump was chosen based on the hydraulic needs of the system. The energy requirement  
 313 and the time of functioning of the pump was used in calculating the power consumption demand  
 314 of the system. All other electrical components that could consume energy were taken into  
 315 account. A load sizing worksheet was used in determining the power demand of the system  
 316 (table 1).

317 **Table 1: load sizing worksheet**

DC appliances	Power (W)	Hours per day (H)	quantity	Energy /day (WH/day)	Energy/week (WH/week)
<b>pump</b>	85	7	1	595	4165
<b>Arduino board</b>	1	24	1	24	168
<b>Total</b>					4333

318 The total energy needed per week (E/week) for the DC load was calculated using equation 3.5

$$\frac{E}{week} = \frac{WH}{week} * f \quad (3.5)$$

319 Where f is a factor to compensate for losses during battery charging and its value is 1.2.  
 320 The amp-hour require per week is was calculated using equation 3.6. and the average amp-hour  
 321 per day was obtained by dividing equation 3.6 by 7.

$$\frac{Amphour}{week} = \frac{\frac{WH}{week}}{V} \quad (3.6)$$

322 Where:

323 V = voltage of the battery bank (volts)

##### 324 ❖ Battery bank sizing

325 The assumptions taken here in sizing the battery were that:

- 326 • it should have an autonomy (A) of two days;
- 327 • a discharge depth (d) of 50 % and;
- 328 • the ambient temperature multiplier (t) of 1.04 at 21 °C.

329 The required amp-hour of the battery was calculated using equation 3.7

$$Amphour(bat) = \frac{\frac{amphour}{day} * A * t}{d} \quad (3.7)$$

330 Where amp-hour(bat) = total required system amp-hour

331 The number of the batteries required in parallel were obtained using equation 3.8 and in  
332 series by the quotient of the system nominal voltage (12 V) to the battery voltage. The total  
333 number of batteries were obtained by product of the batteries in series and parallel. A solar  
334 battery of 200 AH was selected for the calculations

Number of batteries in parallel

$$= \frac{\text{required amp-hour}}{\text{power rating of battery}}$$

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### 335 ❖ Solar array sizing

336 The solar irradiation value used for the design is that of the month of August for Dschang  
337 and is 3.9 kWh/m<sup>2</sup>/day (PVGIS, 2012) or approximately 4 h of daily Peak Sun Hours (PSH).  
338 The output current (I<sub>c</sub>) i.e. the total amperage requirement of the array was calculated using  
339 equation 3.9

$$I_c (A) = \frac{AH/day}{PSH(Hours)} \quad (3.9)$$

340 The selected module for the design was a 200 W with a 3 % power tolerance, a short-  
341 circuit current (I<sub>out</sub>) of 5.77 A and working current of 5.41 A giving the adjusted current (current  
342 output for each module) of 5.44 A. The number of module in an array in series is given by  
343 equation 3.10 and the number in parallel is given by equation 3.11. The total number of modules  
344 was obtained by the product of the module in series and parallel.

$$\text{Number of module in series} = \frac{\text{system voltage}}{\text{nominal operating voltage}} \quad (3.10)$$

$$\text{Number of module in parallel} = \frac{PV \text{ array output current } (I_c)}{\text{current output for each module}} \quad 3.11)$$

### 345 ❖ Sizing charge controller

346 The charge controller was sized to withstand at least 125 % of the short circuit current  
347 and withstanding the open circuit voltage of the array. The current value of the charge controller  
348 needed was calculated using equation 3.12

$$\text{size of the controler } (A) = 1.25 * I_{out(A)} * \text{number of modules} \quad (3.12)$$

### 349 1.2.5 Hydraulic design

350 The system was designed such that water circulates by pumping and by gravity. The  
351 vessel communication principle was applied between the fish tank and the mechanical filtration  
352 tank. PVC pipes were used for water circulation in the system but for a flexible pipe that was  
353 used between the pump tank and the biofilter tank. In order to select the pump, the TDH was  
354 calculated using equation 3.13 Energy saving, system flow rate and pump availability are other  
355 aspects taken into account in selecting the pump.

$$TDH = H + \Delta H \quad (3.13)$$

356 Where:

357 H = vertical height from the soil (m)

358  $\Delta H$  = frictional losses (m). The value of  $\Delta H$  is calculated using equation 3.14

$$\Delta H = 10.65 \left( \frac{Q^{1.85}}{(K'')^{1.85} * D^{4.87}} \right) L \quad (3.14)$$

359 Where:

360 Q = flow rate (m<sup>3</sup>/s);

361 D = internal diameter of the pipe (m);

362 L = total length of the pipe (m);

363 K' = Hazen-William coefficient (150 for PVC and plastic pipes)

364

### 365 **Fish growth monitor and test**

366 Fish was weighted using an electronic balance. The length of the fish also measured using  
367 measuring tape. Forty-two fish of 206.4±12 g average weight was cultured in the system. Fish  
368 was fed with extruded pelleted floating feed using the recommended daily ration table for North  
369 African catfish, *Clarias gariepinus*. Water quality parameters including pH, dissolve oxygen  
370 ammonia, nitrite and nitride were also closely monitored using appropriate probe meters and  
371 tests. Fish was put in a temperature controlled environment for the same period of three weeks  
372 after which it was weighed. The water quality parameters were still closely monitored. The  
373 weight gain between the two environments was compared using SPSS software with paired  
374 sample T-test.

375

## 376 **3. Results and discussion**

### 377 **3.1 Results**

378 The flow of water through the various components of the system is shown in figure 4.



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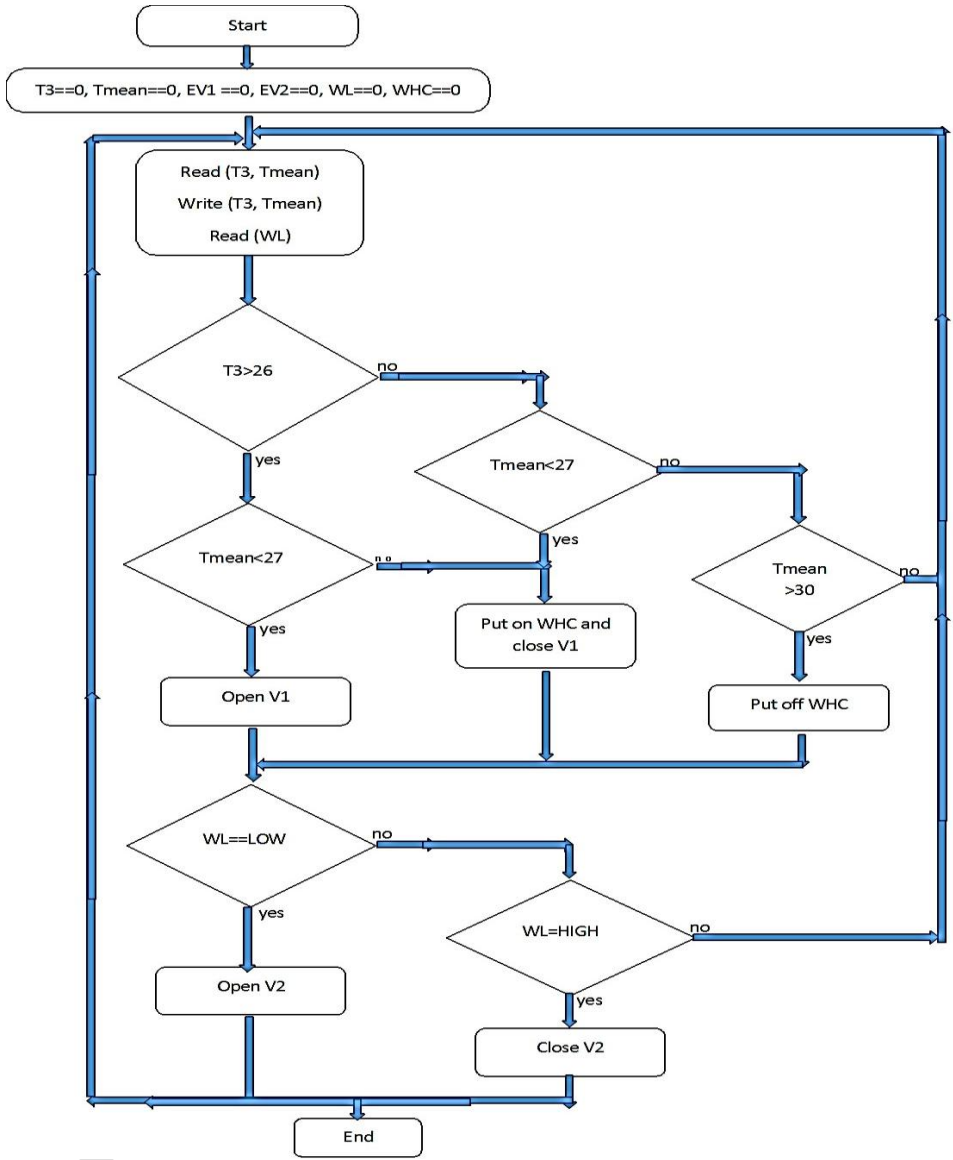
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**Figure 4: flow of water within the various components (a) movement of cold water from the fish tank and entry of hot water into the tank (b) the realized prototype showing hot water reservoir, solar collector, fish tank filters and other electrical components**

The flow diagram showing the automation program is as shown in figure 3 showing the partway of the program.



387

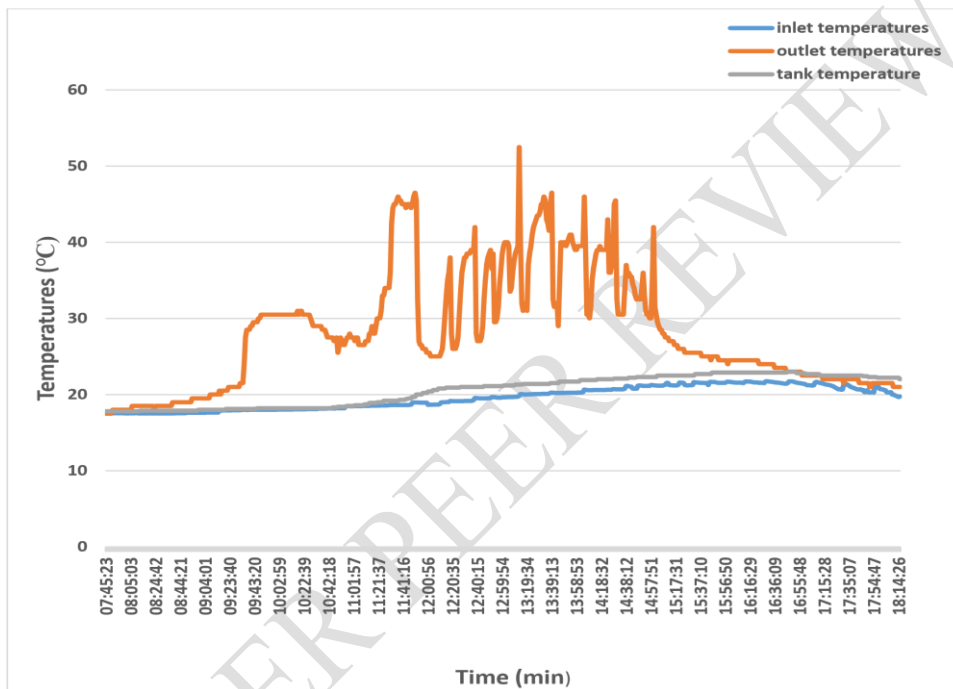
388 **Figure 5: Flow chart design for automation in temperature and water level regulation**  
 389 **(Tmean is the average temperatures in the fish tank given by two temperature sensors T1**  
 390 **and T2, T3 temperature of water in the SWH and V1 and V2 are the electrical valves)**

391



392 The performance of the solar water collector without the backup is as shown in figure 4 during  
393 testing. Meanwhile figure 5 shows the variation in temperatures of water in the fish tank for 21  
394 days (recorded at 30 minutes' interval) being automatically controlled by the microprocessor and  
395 its components.

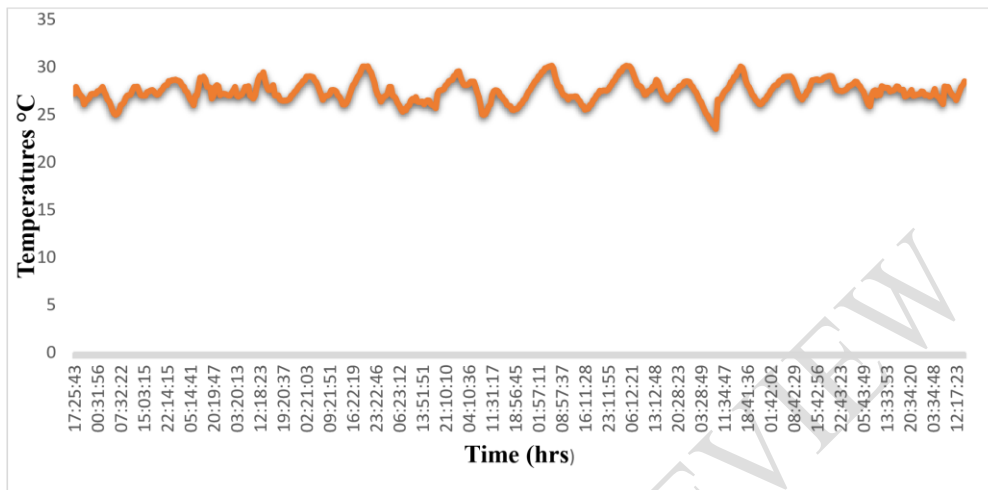
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398 **Figure 6: variation of temperature of water from the SWH collector**  
399 **(considering inlet and outlet temperatures) and the overall effect on the total**  
400 **volume of water in the tank at a fixed flow rate of 1.58 l/min an average sunny**  
401 **day**

402  
403



404

405 **Figure 7 Temperature variation in fish tank being automatically controlled with solar**  
 406 **heater and backup heater recorded continuously for 21 days in a data logger**

407

408 The fish growth performance parameters for both heated and non-heated system is as shown in  
 409 table 1. While the test statistics for heated and non-heated (paid sample t-test) is as shown in  
 410 table 2.

411 **Table 2: fish growth performance parameters**

Parameters	Control periods		
	Initial	Non heated	Heated
TL (cm)	28.43±4.09	31.45±4.09	33.84±3.09
W (g)	206.4±12.10	238.40±77.14	330.83±101.53
WG (g)		32.311±17.70	91.62±26.32
DWG (g)		1.54±0.84	4.36±1.23
SWG (g)		1.52±3.10	4.40±1.61
SR (%)		100	100
K		0.77±0.001	0.86±0.003

412

413

414

415 **Table 3: Statistical Comparison between heated and non-heated in the system**

	95% Confidence Interval of the Difference		t	df	Sig. (2-tailed)
	lower	upper			
<b>Heated - Non heated</b>	53.5343362	65.0914703	20.962	30	.000

416

417

418 **3.2 Discussion**

419 Water from the bio filter is collected in the denitrification tank (figure 2). There are two exits  
 420 from the denitrification tank; one that supplies the fish tank directly and the other the supplies the  
 421 solar water heater. There is an electrical valve before the SWH that controls the flow of water  
 422 commanded by the Arduino microcontroller. Hot water from the heater is collected first in the  
 423 reservoir which in turn supplies the fish tank. The backup electrical heating coil is uses to raise  
 424 the temperatures further when need arises. The cycle of water continues.

425 The programming had to perform the following tasks:

- 426 • Read and display temperatures in the fish tank (Tmean) and the temperatures of SWH  
 427 (T3);
- 428 • Provide the control of temperatures of water in the fish tank by maintaining it within a  
 429 particularly range ( $27 \leq T_{\text{mean}} \leq 30$ );
- 430 • Provide the control of the flow of water in and out of the fish tank and finally;
- 431 • Store the temperature data in an SD card as means of data acquisition and verification of  
 432 problems

433 The performance solar water heater in raising water temperatures is as shown in figure 4. From  
 434 the maximum and minimum values obtained within the fish tank, it can be noticed that  
 435 temperatures are increased by 5.2 °C which doubles the increase without heating. This further  
 436 shows how performant the SWH is in increasing the water temperatures in the fish tank during  
 437 the day notwithstanding that the tank is open and oxygenation is by gravity which increased heat  
 438 losses. Also from the graph, we can observe that temperatures from the SWH drop to a very low  
 439 value at evening due do the departure of solar radiations which implies that the heater will be

440 acting as coolant at this time. This is one the reason why an EV was programmed to cut off the  
441 flow of water entering the heater at temperatures less than 26 °C.

442 Automation in the system worked as programed as can be seen on the graph (figure 5) where  
443 temperatures averagely vary between 27 and 30 °C for the 21 days. The data here was recorded at  
444 30 minutes' intervals in the SD card. The drop in temperatures to 25 °C observed in some days (4  
445 6 hours) was due to over discharging of the battery there by not providing enough energy for the  
446 backup heater to take relay.

447 The growth parameters of weight gain and survival rate was performant as seen in table 1. Table  
448 2 also shows the statistical analyses with SPSS between the heated and non-heated system. It  
449 shows from the table that there exist a significance difference between the heated temperature  
450 control and non-heated (non-temperature control) periods. This further implies that temperatures  
451 were the major hindrance to growth of fish in the system in the previous attempted experiments  
452 in the same laboratory as daily weight gain of 0.33 gram was obtained (Wirsiy, 2017). The  
453 average weight gain obtained from the heated is greater than that abstained by Anyanwu *et al.*  
454 (2012) for their experiment on catfish fingerlings as their values ranged from 2.71 to 2.96 for  
455 four experimental tanks with temperatures greater than 25 °C. it is also different from the daily  
456 weight gain of  $3.32 \pm 0.05$  g obtained by (Wirawut, *et al.*, 2015) in their experiment on catfish in a  
457 greenhouse with temperatures at 30. This can be explained because other parameters than  
458 temperature need to control if not will reduce growth rate.

459 The system is thus efficient. With this growth rate obtained, we can say that it will take a very  
460 short period of time to grow fish in this system. The system is therefore very stable and easy to  
461 manipulate unlike solar heated systems in a green which are very complicated in controlling  
462 other parameters (aeration, humidity) inside the house.

#### 463 **4. Conclusion**

464 The Solar water heater together with the backup heater were successfully designed, constructed  
465 and installed in the existing system. The automated system was also successfully designed and  
466 the circuit built using Arduino microprocessor and other sensors. Solar thermal and electrical  
467 energy were both exploited in this system to run the system and for heating of water. Solar water  
468 heater contributed a daily increase of more than 5.2 °C there by raising the temperature in the fish

469 tank during the day The automation is very efficient as it regulates the temperatures within the  
470 instructed values and water level thereby making the environment favorable for fish growth.  
471 There exists a significance between the heated and non-heated periods of growth in fish leading  
472 to the conclusion that temperatures were the actual growth retarding factor in the system.

473 **COMPETING INTERESTS DISCLAIMER:**

474  
475 Authors have declared that no competing interests exist. The products used for this research  
476 are commonly and predominantly use products in our area of research and country. There is  
477 absolutely no conflict of interest between the authors and producers of the products because we  
478 do not intend to use these products as an avenue for any litigation but for the advancement of  
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