1	Original Research Article
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3	EFFECT OF THREE DRYING METHODS (OVEN,
4	SOLAR AND SUN) ON THE MINERAL
5	COMPOSITION OF ETHIOPIAN PEPPER
6	(Xylopia aethiopica)
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0	
	The effect of oven, solar and sun drying methods on the mineral properties of the Ethiopian
	pepper was determined by conducting a study at the Department of Horticulture, KNUST
	using a Completely Randomized Design (CRD). The mineral properties analyzed were,
	calcium, iron, magnesium, sodium, zinc. Sun dried Ethiopian pepper, had significantly higher
	(p ≤ 0.01) calcium (0.01%), iron (46.20mg/kg), magnesium (0.20%), sodium (0.9%), zinc
	(19.75mg/kg). Ethiopian Pepper dried under oven and solar drying methods retained the
	best minerals.
1	V.
2	Keywords: Crucible, Distilled Water, Absorption Spectrophotometer, Replicates

Comment [U1]: That's not what I see in table 4.2.

Comment [U2]: Idem

Comment [U3]: Oven was best for Zn content.

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16 1. INTRODUCTION

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Ethiopian pepper (*Xylopia aethiopica* Insert authority) is of the Annonaceae family. The fresh
and dried fruits, leaf, stem bark and root bark contain essential oils which help fight several
bacteria and certain fungi ([7]; [8]).

X. aethiopiaca also contains substances such as zinc, lipids, proteins, carbohydrates, iodine, saturated and unsaturated fatty acids, mono- and sesqui -terpenoids, and pinenes, myriene, p.cymene, limonene, linalool and 1, 8, cineole (insert citation). The plant is widely distributed in the West African rainforest from Senegal to Sudan in Eastern Africa, and down to Angolain Southern Africa ([3]; [2]) where it is mostly used for local cooking, especially in the preparation of what is referred to as 'the African pepper soup [2]. The bark when steeped in palm wine, is used to treat asthma, stomach-aches and rheumatism (insert citation).

The nutritional and chemical properties of fruit are affected as a result of the changes occurring during drying. Prolonged drying may result in some changes that could negatively affect some functional properties of the product (insert citation). There is little information on the processing of Ethiopian pepper by farmers which they only adopt to the traditional sun drying method, which sometimes unhygienic and time consuming. Alternative drying methods are required to supplement the traditional drying methods to maintain some desirable chemical characteristics in the fruit.

This research brings to light the appropriate drying methods which would still maintain the chemical content of the fruits. The effect of the drying methods on the chemicals of Ethiopian pepper has not been sufficiently investigated. It is therefore necessary to identify appropriate, easy and cost - effective drying methods that will maintain the fruit chemical properties. The research, therefore, sought to determine the effect of three drying methods (oven, sun and solar) on the chemical of Ethiopian pepper.

Comment [U4]: Conclusions must be linked to this phrase.

42 2. MATERIAL AND METHODS

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44 2.1 EXPERIMENTAL SITE

45 The experiment was conducted at the laboratories of the Department of Horticulture and

46 Department of Pharmacy, Kwame Nkrumah University of Science and Technology (KNUST),

47 Kumasi.

48 2.2 SOURCE OF ETHIOPIAN PEPPER

The Ethiopian pepper fruits were obtained from an out-grower farm located at Atobiase in the Bosomtwe District of the Ashanti region. Physiologically matured fruits were harvested and 300g of the fruit sample were weighed. The fruits were then graded and sorted to ensure they were of uniform size, shape and without damages. The fruits were then grouped into 3 sub-samples to be dried using the three drying methods (sun, oven and solar driers). Dried fruits were then processed into fine powder by grinding after which the samples were analyzed.



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57 Plate 1: Freshly harvested Ethiopian pepper

59 2.3 DRYING TREATMENTS

60 2.3.1 SUN DRYING

- 61 One hundred grams (100g) of fresh Xylopia fruits were put on a metallic tray and placed on a
- 62 table directly under the sun light for 7 days. It was constantly stirred to ensure even drying
- and uniformity. Temperature and humidity were recorded for the 7-day period and the mean
- 64 value recorded.



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Plate 2: Sun dried Xylopia fruits

68 2.3.2 SOLAR DRYING

69 One hundred grams (100g) of fresh *Xylopia* fruits were put on a metallic tray and placed in

70 the solar dryer for 7 days. It was constantly stirred to ensure even drying and uniformity.

71 Temperature and humidity were recorded for the 7-days period and the mean value72 recorded.

Comment [U5]: Ethiopian pepper or *Xylopia*? Use only one of the terms along the manuscript.



74 Plate 3: Solar dried *Xylopia* fruits

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76 2.3.3 OVEN DRYING

- 77 One hundred grams (100g) of fresh Xylopia fruits were put on a clean metallic tray and
- 78 placed in the oven to dry at 60°C within 24 hours.



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Plate 4: oven dried Xylopia fruits.

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83 2.4 PARAMETERS STUDIED.

84 3.7 MINERAL DETERMINATION

A 1.0g of powdered *Xylopia* was weighed into a porcelain crucible and ashed for 4 hours at 500°C. 10ml of 1:5 HCl to water was added to the ashed sample, digested on a hot plate and boiled for 2 mins. The digest was then filtered into a 100 ml flask, (raising the crucible well). The filtrate was made to the 100 ml meniscus mark of the volumetric flask using distilled water (insert reference).

The solution was further diluted with distilled water at a ratio of 1:50 using a combined solution of 2.5 ml lanthanum solution and 2.5 ml cesium oxide to remove the interference of other cations. The potassium, magnesium, manganese, zinc, sodium, iron, calcium and copper were read with the Absorption Spectrophotometer (AAS) using the respective wavelength after calibration. The specific elements were then calculated as

95 Calculation

- 96 Dilution Factor 50
- 97 (Ca, Mg, Na, K) % = Concentration x df
- 98 (Ca, Mg, Na, K) % = Concentration x 50/100 = concentration /2
- 99 The (Fe, Mn, Cu, Zn) ppm = concentration x coefficient factor
- 100

101 2.7 DATA ANALYSIS

102 Data obtained from the laboratory analysis was subjected to Analysis of Variance (ANOVA)

103 using STATISTIX version 9. The differences in means were separated using Turkey's

104 Honesty significant difference (HSD) at 1%. The results were then presented in table.

105 3. RESULTS

106

4.2 EFFECT OF THREE DRYING METHODS ON THE MINERAL CONTENTS OF THE
 XYLOPIA

109 Table 4.2 presented the effect of three drying methods on the mineral contents of the 110 Xylopia. The effect of the drying methods on the mineral contents varies among the Xylopia. K, Ca, Mg, Mn, Fe, Cu, were found in the dried Xylopia. Solar drying was found with highest 111 112 content of Cu, Ca and Fe regardless of the drying method used. Also, there was significantly (P<0.01) difference between Ca, Cu and Fe in-terms of the three drying methods used. 113 However, no significant (P>0.01) difference exist in Mg and K content examined regardless 114 115 of the drying method used. Solar drying was found to recorded highest Cu content (90) 116 among the drying methods used.

For the drying methods, the sodium content did not observe any significant difference ($p \ge 0.01$). However, the highest (1.50%) was recorded by oven drying and the least (0.98%) was recorded by sun drying. From the table, no significant difference ($p \ge 0.01$) was observed in the phosphorus content for the dried *Xylopia* subjected to the different drying methods. Sun dried *Xylopia* had the least (0.24%). Phosphorus content for solar dried *Xylopia* and oven dried *Xylopia* was the highest (0.28%).

123 The zinc content recorded a significant difference ($p \le 0.01$) within the ranges 19.75mg/kg to 124 41.75mg/kg for the drying methods. Across the means of the drying methods, *Xylopia* fruits 125 dried by oven had the highest zinc content (41.75mg/kg) followed by solar dried Xylopia **Comment [U6]:** The results were expressed as percentage or ppm? This is not clear along the manuscript.

Comment [U7]: Rewrite.

Comment [U8]: What do you mean? Independent of the drying method?

Comment [U9]: In which unit of measurement

126 (28.25mg/kg) and the least (19.75mg/) was sun dried. The manganese showed significant

127 differences ($p \le 0.01$) in the content from 312mg/kg to 300mg/kg.

128 Solar drying method had the highest (300mg/kg) content with oven and sun drying methods

129 recording the least (312mg/kg) respectfully as shown in Table.

130

131	TABLE 4.2: EFFECTS OFTHREE DRYING METHODS ON THE MINERAL COMPOSITION
132	OF XYLOPIA AETHIOPICA

Drying methods	Calcium	Copper	Iron	Potassium	Magnesium
OVEN	0.16 b	60.00 c	38.00 c	0.23 a	0.25 a
SOLAR	0.38 a	90.00 a	68.00 a	0.23 a	0.11 a
SUN	0.01 b	72.50 b	46.20 b	0.20 a	0.13 a
CV (%)	0.3	0.67	0.99	2.2	0.11
LSD (0.01)	0.22	1.51	1.51	0.15	0.15

Each value is a mean of three replicates standard error of each sample value having the

same alphabets as subscripts in the same column are not significantly at LSD (0.01)

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139TABLE 4.3EFFECTS OF THREE DRYING METHODS ON THE MINERAL140COMPOSITION OF XYLOPIA AETHIOPICA

Drying methods	Manganese	Nitrogen	Sodium	Phosphorus	Zinc
OVEN	3.12 a	2.54 b	1.50 a	0.28 a	41.75 a
SOLAR	3.00 b	2.80 ab	1.11 a	0.28 a	28.25 b
SUN	3.120 a	2.91 a	0.98 a	0.24 a	19.75 c
CV (%)	0.17	3.4	0.38	7.5	1.67
LSD (0.01)	1.51	0.28	1.51	0.06	1.51

141 Each value is a mean of three replicates. Standard error of each sample value having the

142 same alphabet as in the same subscripts in the same column are not significantly at LSD

143 (0.01)

MDERPERATION

161 5. DISCUSION AND CONCLUSION

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163 5.2 EFFECTS OFTHREE DRYING METHODS ON MINERAL COMPOSITION

164 <u>5.2.1 Iron</u>

The Recommended Daily Allowance (RDA) of iron for infants, children and adults ranged from 6 - 15mg/kg while that obtained from the study, was from 3.8mg/kg -4.6mg/kg, slightly lower than that of the RDA. Iron helps in the growth and development of connective tissues and hormones. Its consumption is also vital for the production of hemoglobin and the

169 oxygenation of red blood cells.

170 5.2.2 Calcium

171 Calcium as an essential mineral helps in bone and teeth formation, as well as the proper 172 growth of the body. Adanlawo and Ajibade, [1] reported a calcium content of 1.27% for the 173 *Xylopia* fruits but from the study, the calcium content was comparatively lower (0.20% to 174 0.23%). This might be due prolong drying.

175 <u>5.2.3 Potassium</u>

- 176 Increasing potassium in the diet protects against hypertension for people who are sensitive
- 177 to high levels of sodium [6]. Adanlawo and Ajibade, [1] as well as USDA, [12] reported
- 178 4.94% and 4% as the potassium content of the dried fruits.

179 From the study, lower potassium content within the range of 0.20% - 0.23% was obtained.

180 Potassium maintains the body's fluid volume and also promotes proper functioning of the

- 181 nervous system [9].
- 182 5.2.4 Magnesium

Comment [U10]: Insert conclusions in the end of this section.

Comment [U11]: Do you mean mg/day? Aren't you comparing different things?

Comment [U12]: In which species? Is it in general?

Magnesium (Mg) is an activator of many enzyme systems which maintains electrical
potential during nerve metabolism and Protein synthesis. It also helps in the assimilation of
potassium ([11]; [10]).

The magnesium content found in Ethiopian pepper fruits was reported by Adanlawo and
Ajibade [1] as 3.87%. Comparatively, the magnesium content (0.11% - 0.25) obtained from
the studies was lower probably due to prolong drying.

189 5.2.5 Sodium

Sodium is a micronutrient that maintains osmotic pressure and helps in the relaxation of muscles [6]. The Sodium content according to USDA, [12] was reported as 0.0006 %. Comparatively, high sodium content (0.98% - 1.50%) obtained from the studies, might be due to differences in the drying methods used. Sodium helps in cell functioning as well as regulation of the body's fluid volume.

195 **5.2.6 Phosphorus**

Phosphorus plays a vital role in metabolic processes and helps in the production of ATP. *Xylopia* fruits is reported to contain phosphorus of 0.004% [1]. From the study, a higher phosphorus content (0.24% - 0.28%) obtained might be due to differences in the drying method used. Consumption of phosphorus helps maintain balance with calcium for strong bones and teeth.

201 5.2.7 Zinc

Zinc helps in the breakdown of carbohydrates as well as maintaining the structural integrity of proteins [4]. The RDA for zinc is 15mg/kg [5] from the study, the zinc content obtained ranged from 0.82mg/kg - 3.06mg/kg which was comparatively lower than that reported by Adanlawo and Ajibade, [1]. Infants, children, adolescents and pregnant women would be at risk if the RDA for zinc is not met. To meet the RDA for the fruits, more of it needs to be
consumed. Solar dried fruits had higher calcium, iron, copper, and zinc while oven drying
resulted in higher potassium and phosphorus content.

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219	REFE	RENCES
220		
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259	APPENDIX
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261	APPENDIX 1: ANALYSIS OF VARIANCE TABLE FOR ASH
262	SOURCE DF SS MS F P
263	REP 2 0.0912 0.04560

- 264 ACCE 2 10.6080 5.30401 51.76 0.0000
- 265 DRM 2 1.0137 0.50685 4.95 0.0213
- 266 ACCE*DRM 4 8.4684 2.11710 20.66 0.0000
- 267 ERROR 16 1.6397 0.10248
- 268 TOTAL 26 21.8210
- 269 GRAND MEAN 5.5493 CV 5.77
- 270 APPENDIX 2: ANALYSIS OF VARIANCE TABLE FOR CARBOHYDRATE
- 271 SOURCE DF SS MS F P
- 272 REP 2 0.407 0.203
- 273 ACCE 2 314.196 157.098 765.58 0.0000
- 274 DRM 2 61.344 30.672 149.47 0.0000
- 275 ACCE*DRM 4 70.110 17.527 85.42 0.0000
- 276 ERROR 16 3.283 0.205
- 277 TOTAL 26 449.340
- 278 GRAND MEAN 60.581 CV 0.75
- 279 APPENDIX 3: ANALYSIS OF VARIANCE TABLE FOR FAT
- 280 SOURCE DF SS MS F P
- 281 REP 2 0.0403 0.02013

- 282 ACCE 2 2.5478 1.27391 24.47 0.0000
- 283 DRM 2 12.0573 6.02863 115.82 0.0000
- 284 ACCE*DRM 4 5.6963 1.42408 27.36 0.0000
- 285 ERROR 16 0.8328 0.05205
- 286 TOTAL 26 21.1745
- 287 GRAND MEAN 2.0978 CV 10.88
- 288 APPENDIX 4: ANALYSIS OF VARIANCE TABLE FOR CRUDE FIBRE
- 289 SOURCE DF SS MS F P
- 290 REP 2 0.0340 0.0170
- 291 ACCE 2 52.6189 26.3094 4102.24 0.0000
- 292 DRM 2 10.1335 5.0667 790.02 0.0000
- 293 ACCE*DRM 4 33.0787 8.2697 1289.43 0.0000
- 294 ERROR 16 0.1026 0.0064
- 295 TOTAL 26 95.9677
- 296 GRAND MEAN 16.914 CV 0.47
- 297 APPENDIX 5: ANALYSIS OF VARIANCE TABLE FOR MOISTURE CONTENT
- 298 SOURCE DF SS MS F P
- 299 REP 2 0.204 0.1022

- 300 ACCE 2 6.088 3.0440 80.19 0.0000
- 301 DRM 2 97.409 48.7043 1283.07 0.0000
- 302 ACCE*DRM 4 16.670 4.1675 109.79 0.0000
- 303 ERROR 16 0.607 0.0380
- 304 TOTAL 26 120.978
- 305 GRAND MEAN 9.1019 CV 2.14
- 306 APPENDIX 6: ANALYSIS OF VARIANCE TABLE FOR PROTEIN
- 307 SOURCE DF SS MS F P
- 308 REP 2 0.0119 0.0060
- 309 ACCE 2 22.6692 11.3346 4737.36 0.0000
- 310 DRM 2 0.2076 0.1038 43.39 0.0000
- 311 ACCE*DRM 4 10.5459 2.6365 1101.93 0.0000
- 312 ERROR 16 0.0383 0.0024
- 313 TOTAL 26 33.4728
- 314 GRAND MEAN 5.7563 CV 0.85
- 315 APPENDIX 7: ANALYSIS OF VARIANCE TABLE FOR PH
- 316 SOURCE DF SS MS F P
- 317 REP 2 0.00010 0.00005

- 318 DRM 2 0.26405 0.13203 8911.75 0.0000
- 319 ACCE 2 0.13970 0.06985 4714.75 0.0000
- 320 DRM*ACCE 4 0.02495 0.00624 421.00 0.0000
- 321 ERROR 16 0.00024 0.00001
- 322 TOTAL 26 0.42903
- 323 GRAND MEAN 2.8937 CV 0.13
- 324 APPENDIX 8: ANALYSIS OF VARIANCE TABLE FOR CALCIUM
- 325 SOURCE DF SS MS F P
- 326 REP 2 0.01115 0.00558
- 327 ACCE 2 0.96456 0.48228 137.96 0.0000
- 328 DRM 2 0.00307 0.00154 0.44 0.6519
- 329 ACCE*DRM 4 0.06996 0.01749 5.00 0.0083
- 330 ERROR 16 0.05593 0.00350
- 331 TOTAL 26 1.10468
- 332 GRAND MEAN 0.7910 CV 7.47
- 333 APPENDIX 9: ANALYSIS OF VARIANCE TABLE FOR IRON
- 334 SOURCE DF SS MS F P
- 335 REP 2 0.0229 0.0114

- 336 ACCE 2 52.2156 26.1078 2595.64 0.0000
- 337 DRM 2 2.2467 1.1233 111.68 0.0000
- 338 ACCE*DRM 4 14.7394 3.6849 366.35 0.0000
- 339 ERROR 16 0.1609 0.0101
- 340 TOTAL 26 69.3855
- 341 GRAND MEAN 6.3944 CV 1.57
- 342 APPENDIX 10: ANALYSIS OF VARIANCE TABLE FOR POTASSIUM
- 343 SOURCE DF SS MS F P
- 344 REP 2 0.00002 0.00001
- 345 ACCE 2 0.02900 0.01450 1048.20 0.0000
- 346 DRM 2 0.00799 0.00400 288.87 0.0000
- 347 ACCE*DRM 4 0.03683 0.00921 665.62 0.0000
- 348 ERROR 16 0.00022 0.00001
- 349 TOTAL 26 0.07407
- 350 GRAND MEAN 0.5648 CV 0.66
- 351 APPENDIX 11: ANALYSIS OF VARIANCE TABLE FOR MAGNESIUM
- 352 SOURCE DF SS MS F P
- 353 REP 2 0.00003 0.00001

- 354 ACCE 2 0.45295 0.22647 18600.1 0.0000
- 355 DRM 2 0.04867 0.02434 1998.70 0.0000
- 356 ACCE*DRM 4 0.07375 0.01844 1514.30 0.0000
- 357 ERROR 16 0.00019 0.00001
- 358 TOTAL 26 0.57559
- 359 GRAND MEAN 0.3690 CV 0.95
- 360 APPENDIX 12: ANALYSIS OF VARIANCE TABLE FOR SODIUM
- 361 SOURCE DF SS MS F P
- 362 REP 2 1.250E-05 6.250E-06
- 363 ACCE 2 1.263E-03 6.317E-04 28.99 0.0000
- 364 DRM 2 2.174E-04 1.087E-04 4.99 0.0207
- 365 ACCE*DRM 4 1.478E-03 3.696E-04 16.96 0.0000
- 366 ERROR 16 3.487E-04 2.179E-05
- 367 TOTAL 26 3.320E-03
- 368 GRAND MEAN 0.0225 CV 20.75
- 369 APPENDIX 13 ANALYSIS OF VARIANCE TABLE FOR PHOSPHORUS
- 370 SOURCE DF SS MS F P
- 371 REP 2 0.00021 1.037E-04

- 372 ACCE 2 0.01243 6.215E-03 143.57 0.0000
- 373 DRM 2 0.00187 9.349E-04 21.60 0.0000
- 374 ACCE*DRM 4 0.00320 7.993E-04 18.46 0.0000
- 375 ERROR 16 0.00069 4.329E-05
- 376 TOTAL 26 0.01840
- 377 GRAND MEAN 0.3324 CV 1.98
- 378 APPENDIX 14: ANALYSIS OF VARIANCE TABLE FOR ZINC
- 379 SOURCE DF SS MS F P
- 380 REP 2 0.0008 0.00040
- 381 ACCE 2 10.3321 5.16604 1499.21 0.0000
- 382 DRM 2 0.7013 0.35063 101.76 0.0000
- 383 ACCE*DRM 4 4.1640 1.04099 302.10 0.0000
- 384 ERROR 16 0.055 0.00345
- 385 TOTAL 26 15.2533
- 386 GRAND MEAN 1.7656 CV 3.32

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