# Solar energy applications in fixed water recirculation system for aquaculture

#### 3 Abstract

4 Recirculating aquaculture systems have proven very successful in resolving problems 5 relating to water shortages for fish production and increased yield as the stocking density is Important. These systems however consume much energy in the running of pumps and heating 6 7 of water since temperatures play a critical role in the growth of fish. The main objective of this 8 study is to contribute in putting in place a stable automatic temperature-controlled recirculating 9 aquaculture system capable of using water and energy in an efficient manner. The aim was to 10 develop a system that can use just 1000l of water and grow fish to maturity. The system 11 consisted of a 1000l capacity tank, a mechanical filter, a bio rock filter, a de-nitrification tank 12 with water hyacinth, an aeration system, a 12 volt solar pump, a solar water heating system, and 13 computerized automatic controls using the Arduino microprocessor. Everything was powered by 14 100 Watts solar module connected through a charge controller to a 150AH Battery. One hundred 15 catfish fingerlings were raised in a period of 8 months. Water from the fish tank move by gravity 16 to the mechanical filter before being pumped to the bio rock filter. From the bio rock filter the 17 water moved to the de-nitrification tank. From the de-nitrification tank the automatic control 18 system either sent it back to the fish tank or directed it through the solar water heating if tank 19 temperatures were below 25 degrees C. In order to assess the performance of the system, 20 physical and chemical water parameters were measured with TDS, pH, EC, temperature meter, 21 dissolve oxygen meter and ammonia, nitrite, nitrate and dissolve solids were analysed in the 22 laboratory. Results showed that the average daily weight gain of catfish fingerlings was 23  $0.39\pm0.28$  g and that the physical and chemical water quality parameters were at optimum levels 24 for fish growth.It was concluded that such a system can enable farmers to grow fish to maturity 25 in a region with limited water and energy resources.

Key words: Recirculating aquaculture system, solar water heating, temperature control,
automation

#### 29 1. Introduction

Fish production in the world is driven by the forces of demand and supply and is the source of food, income, nutrition and livelihood for many people in the world. The united nation member states have set up a sustainable development agenda which is aimed at conducting and contributing aquaculture towards food security (UN,2015).

34 In Cameroon, as well as in many sub-Saharan countries, fish production does not meet up with the domestic demands, thereby pushing the government to spend much resources in the 35 36 importation of fish (Business in Cameroon, 2014). The aquaculture sector contributes less than 1 37 % of national production (NIS.2012). Efforts have been made by the government to improve on 38 productivity but production still remains low (MINEPIA, 2012). Many reasons can be accounted 39 for the low productivity but poor techniques employed play a major role (Pitt and Conover, 40 1996). The lack of water resources and other environmental problems like low temperatures 41 seriously affect fish production.

42 Recirculating aquaculture systems (RAS) have been developed to overcome pollution concerns 43 and stocking capacity. RAS offers several advantages over traditional flow-through systems 44 mostly practiced in Cameroon. RAS uses 90 % to 99 % less water and land area compared with 45 pond aquaculture systems (Ebeling and Timmons, 2012). The advancement of RAS technology 46 and advantages over the flow through systems has led to its increasing use, especially among 47 countries that place high values on minimizing environmental impacts and in urban areas where 48 space is limiting (Barthelme *et al.*, 2017).

RAS is mostly used in Cameroon for fish hatcheries and not for production. This is because they the system very expensive to install and run. There is little access of electricity to most areas in Cameroon. Solar energy use can be a solution for energy requirement for these systems. Studies have been attempted on the design and construction of small scale RAS in using solar energy in the renewable energy laboratory of the university of Dschang (Wirsiy, 2017). The system function well but the growth rate of fish was relatively low. Amongst the factors identified hindering fish growth, low water temperature in the tank was the main.

Fish generally show temperature optima for growth and survival (Brett, 1979; Gadomski andCaddell, 1991). The combined effects of size and temperature on growth have been described for

58 several fish species (Brett, 1979; Fonds et al., 1992). Studies carried out on African catfish, 59 Clarias gariepinus have shown that their growth rate increases with increased in temperatures. 60 High growth rates have been recorded between 25 and 33°C and the best growth rate was obtained at 30°C (Britz & Hecht, 1987). The effect of solar-induced temperature on the growth 61 62 performance of African sharp tooth catfish (Clarias gariepinus) has been studied in the 63 investigation revealed that water temperature was significantly different among treatments 64 (p<0.05) and the highest value was observed in treatment 3 (30.91±1.60 °C), followed by treatment 1 (29.19±1.54 °C) and treatment 2 (27.58±1.58 °C), respectively (Wirawut, et al., 65 66 2015).

67 Results of the experiment further showed that the differences in temperatures affected the growth 68 and survival rate of the fishes. After 90 days of culture, fishes in treatment 1 had significantly 69 higher weight (298.75 $\pm$ 4.32 g/fish), growth rate (3.32 $\pm$ 0.05 g/day) and survival rate (95.0 $\pm$ 2.0) 70 than treatment 2 (198.40 $\pm$ 5.25g/fish, 2.20 $\pm$ 0.06 g/day and 89.0 $\pm$ 2.0) and treatment 3 71 (198.40 $\pm$ 5.25 g/fish, 2.20 $\pm$ 0.06 g/day and 87.6 $\pm$ 2.1) (p<0.05) (Wirawut, *et al.*, 2015).

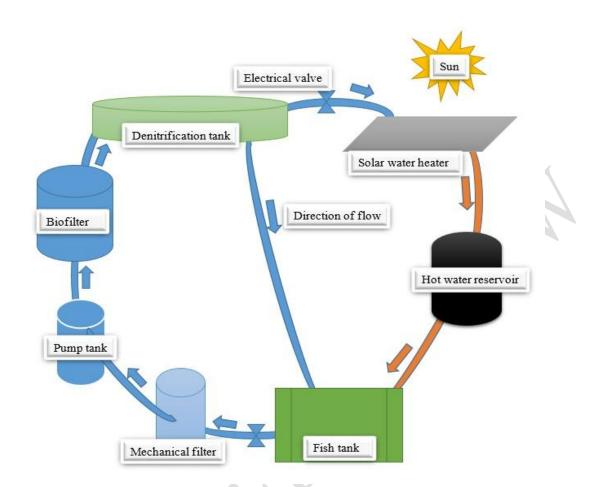
Many methods have also been used to raised water temperatures of fish tank amongst which we have active and passive solar collectors. Most of the system temperatures have been successfully controlled with green house of Fuller (2007). But managing other parameters in the greenhouse are difficult.

The main objective of this work was to develop a low cost system that would use a limited amount of water through recirculation system to grow fish to maturity while exploiting solar energy for pumping, heating and re-oxygenation of the water. Such a system will also be very useful especially in arid land where water and energy are limiting.

80

### 81 2. Materials and method

This work was carried out in the Renewable energy laboratory of the University of Dschang in Cameroon. The experimental unit was made of a well-designed recirculating aquaculture system consisting of 1000 l transparent Plexiglas fish tank, 20 l mechanical filter, 50 l pump tank, 200 l biological filter with scoria rock as the filter media and 100 l denitrification tank containing



#### 86

87

Fig. 1 System layout for the designed acquaponic system

88

water hyacinth plants. Energy for running a 12 V DC pump was provided by a 200 w solar panel
accumulated in a 150 AH deep cycle battery.

# 91 Solar heater design and construction

92 A flat plate solar collector was chosen for this system. The methods employed in designing solar 93 water heaters for swimming pools was adopted in designing this collector which takes into 94 consideration the surface area of tank, volume and initial and final temperature of the water. 95 (Cromer, 1994). Copper tubes of 14 mm were serpent at 10 cm apart inside a 150 cm wooden 96 box and casted with aluminum. The internal surface was painted black and 5mm glass was used 97 at the top of the collector. Water flows into the collector by gravity from the biological filter 98 tank (Fig2). The flow of hot water from the collector to the reservoir is controlled by a 99 temperature sensor and an electrical valve to the hot water reservoir.

#### 100 System operation

101 One hundred catfish fingerlings were raised in a period of 8 months. Water from the fish tank 102 move by gravity to the mechanical filter before being pumped to the bio rock filter. From the bio 103 rock filter the water moved to the de-nitrification tank. From the de-nitrification tank the 104 automatic control system either sent it back to the fish tank or directed it through the solar water 105 heating if tank temperatures were below 25 degrees C. In order to assess the performance of the 106 system, physical and chemical water parameters were measured with TDS, pH, EC, temperature 107 meter, dissolve oxygen meter and ammonia, nitrite, nitrate and dissolve solids were analysed in 108 the laboratory.

#### 109 Automation

110 The system was automated with the help of Arduino UNO microprocessor. The Arduino card 111 with the different input and output pins (Figure 2a) was used. A waterproof digital thermal probe 112 sensors (DTPS) (figure 2b) was used to acquire instantaneous water temperatures. Two of the DTPS were intended to give the average water temperatures in the fish tank and one to give 113 temperature values of the solar water heater (SWH). The temperature values were displayed on a 114 115 liquid chrystal display screen (LCD). Temperatures values from the various sensors were stored 116 on a smart disc (SD) using a real time clock (RTC) that records data on real time on an excel 117 sheet (Figure 1c). Electrical solenoid valves (EV) were used to control the flow of hot water from the SWH. An electrical float switch (EFS) was used to control the level of the water in the 118 119 pump tank. A backup water heating coil (WHC) was controlled by a 12-V relay which was 120 commended by the microprocessor.

- 121
- 122

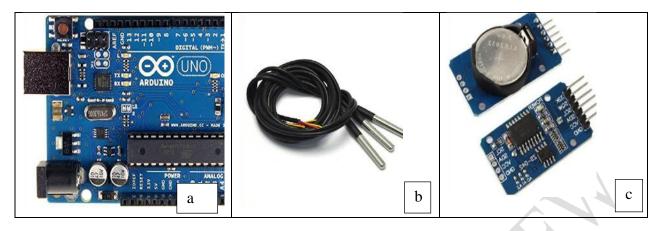


Figure 2: Arduino components for programing (a) Arduino board;(b) digital temperature
 probe; (c) real time clock

The Arduino programming language was used for coding. Each component was coded and tested separately using a test board. A flow chart for the running of the program was drawn using word paint. The system was setup including the backup electrical water heating element. The program was run for 8months days. The program was set to maintain water temperatures in the fish tank between 27 and 30 °C which is the temperature range for optimum catfish growth. The system was then carefully monitored to avoid extreme cases. This parameter was used to conclude for the effectiveness of the program.

132 **1.1.1 Flow calculation** 

133 The procedure for flow calculations should initially focus on the maximum feeding rate 134 (kg feed/day), maximum biomass and culture volume and the waste production per kg feed. For 135 flow rate calculations and biofilter design, the concept presented by Liao and Mayo (1972, 1974) 136 is often cited. They described the concentration of a metabolite at the outlet of a fish culture tank 137 in a recirculation system as a proportion to the concentration of the same metabolite in a system 138 without recirculation equation (2.4). other authors like Timmons et al. (2001); Summerfelt et al. 139 (2001) use metabolites accumulation factor in estimating the quantity of metabolites at the outlet 140 of the fish tank equation (2.5)

$$T = \frac{1}{1 - R + R * TE}$$
(2.4)

141 Where:

142 C = allowable waste concentration in the fish tank effluent (g/m3)/single pass waste 143 concentration (g/m3);

- 144 R = factor which is based on the fraction of the water flow that is reused;
- 145 TE = the treatment efficiency (decimal fraction);

146	Waste <sub>out</sub> = $\left(\frac{1}{1-R*TE}\right) * \left(\left(\frac{Pwaste}{Q}\right) + (1-R) * (Waste_{new})\right)$ (Error! No					
147	text of specified style in document1)					
148	Where = $Waste_{out}$ -TAN concentration in the fish tank effluent;					
149	Pwaste = waste (metabolite) concentration in the fish tank effluent $(g/m3)$ ;					
150	Waste <sub>new</sub> = concentration of a metabolite in the make-up water $(g/m3)$ ;					
151	$\mathbf{Q}$ = water flow, for TAN the water flow recirculated across the biofilter (m3/day).					
152	Knowing that many RAS are operated at a water recycling percentage of 96% or more (R 0.96),					
153	Timmons <i>et al.</i> (2002) use Eq. (2.6), (2.7) and (2.8) in arriving at the flow calculation.					
154	$C_{TAN,out} = \left(\frac{1}{TE}\right) * \left(\frac{P_{TAN}}{Q}\right) $ (Error! No					
155	text of specified style in document2)					
155 156						
156	$C_{Treatment,out} = C_{Treatment,in} + TE(C_{Treament,best} - C_{Treatment,in})  (Error!)$					
156 157	$C_{Treatment,out} = C_{Treatment,in} + TE(C_{Treament,best} - C_{Treatment,in})  (Error!)$					
156 157 158	$C_{Treatment,out} = C_{Treatment,in} + TE(C_{Treament,best} - C_{Treatment,in}) $ (Error! No text of specified style in document3)					
156 157 158 159	$C_{Treatment,out} = C_{Treatment,in} + TE(C_{Treament,best} - C_{Treatment,in})  (\text{Error!} \\ \text{No text of specified style in document3}) $ $Q = \frac{P_{TAN}}{TE * C_{TAN,out}} = \frac{P_{TAN}}{C_{TAN,out} - C_{TAN,in}}  (\text{Error! No})$					
156 157 158 159 160	$C_{Treatment,out} = C_{Treatment,in} + TE(C_{Treament,best} - C_{Treatment,in})  (\text{Error!} \\ \text{No text of specified style in document3}) \\ Q = \frac{P_{TAN}}{TE * C_{TAN,out}} = \frac{P_{TAN}}{C_{TAN,out} - C_{TAN,in}}  (\text{Error! No} \\ \text{text of specified style in document4}) \end{cases}$					

164 Ctreatment, best, TAN = 0 (Timmons *et al.*, 2002)

165  $P_{TAN} =$  production of TAN (g/day)

166  $C_{TAN, in} = TAN$  concentration of the fish tank influent (g/m<sub>3</sub>)

# 167 **1.1.2 Dimensioning/sizing a biofilter**

168 For dimensioning or sizing a trickling filter, only limited information is available. In 169 practice, TAN removal efficiency is often empirically determined for a fixed set of successful conditions such as fish species, feed load, filter height, filter media type, hydraulic surface load, 170 171 suspended solids unit and TAN influent concentration. When the TAN removal efficiency for a 172 certain trickling filter influent concentration is known, it is based on data for a fixed filter height, 173 media type, hydraulic surface load, TAN removal rate and temperature. The required total nitrification surface area (A, m2); Eq. (2.6)) is calculated from the trickling filter TAN load (P<sub>TAN</sub> 174 load, trickling filter, g/day) and the estimated nitrification rate (r<sub>TAN</sub>, g TAN/m<sub>2</sub>/day). The 175 bioreactor volume (V trickling filter, m<sup>3</sup>; Eq. (2.9)) is a function of the total filter surface area (A, 176  $m^2$ ) and the specific surface area (a in  $m^2/m^3$ ) biofilter media) of the filter media. The shape of 177 the reactor (Eq. (210)– (2.11) depends on the hydraulic surface load (HSL, m<sub>3</sub>/m<sub>2</sub>/ day) (Losordo 178 179 et al., 2000; Wheaton et al., 1994).

180 
$$A_{Trickling filter}(m^2) = \frac{P_{TAN \ load \ filter}(\frac{g}{day})}{r_{TAN} \frac{g}{m^2}/day}$$
 (Error! No text  
181 of specified style in document..5)  
183  $V_{\text{trickling filter}}(m^3) = \frac{A_{\text{trick filter}}(m^2)}{a(\frac{m^2}{m^3 \text{biological}} \text{filter})}$  (Error! No text of  
184 specified style in document..6)  
185  $S_{\text{cross-sectional area}}(m^2) = \frac{(Q_{\text{trickling filter}}(\frac{m^3}{day}))}{\left(HSL\left(\frac{m^3}{day}\right)\right)}$  (Error! No text  
186 of specified style in document..7)  
187  $D_{diameters}(m) = 2\sqrt{\frac{S_{crossectional area}(m^2)}{3.1416}}$  (Error! No  
188 text of specified style in document..8)  
189  $H_{height}(m) = \frac{V_{trickling filter}(m^3)}{S_{crossectional area}(m^2)}$  (Error! No

# text of specified style in document..9)

#### 191 **1.1.3 Empirical relations**

192 Liao and Mayo (1974) observed that TAN removal rate (NAR, g TAN/m2/day) is a 193 function of the TAN loading rate (AL, g TAN/m2/day) and media retention time (tm = Vmedia 194 (m3)/void fraction/flow rate (m3/h): NAR = 0.96ALtm). This equation was rearranged in: 195 NAR/AL = EA (filter efficiency) = 0.96 tm. They showed nine steps in arriving at a trickling 196 filter design. At the start of the design procedure, the fraction (R) of the water flow rate that is 197 reused is assumed to be known. Step 1: Determination of water flow (m<sup>3</sup>/day) needed for O2 requirement fish culture tank and 198 TAN control. Determination of allowable TAN concentration in the fish tank (Climit, TAN). When 199

200 oxygen flow is chosen for filter design, the single pass concentration of TAN has to be calculated

201 for this flow.

202 **Step 2**: Determine the ammonia accumulation factor (C) due to recirculation:

204

190

**specified style in document.**10)

(Error! No text of

- Where:
- 206  $C_{\text{limit, TAN}}$  = allowable ammonia concentration (g/m<sup>3</sup>);

 $C = \frac{(C_{limit,TAN})}{C_{TAN}}$ 

207 208 209	$C_{TAN}$ = Single pass ammonia concentration (g/m <sup>3</sup> ); <b>Step 3:</b> Determine the filter efficiency (E) $E = \frac{1+CR-C}{CR}$ (Error! No text
210	of specified style in document11)
211 212 213 214 215 216	<ul> <li>Where:</li> <li>E = filter efficiency (decimal fraction);</li> <li>C = ammonia accumulation factor;</li> <li>R = recycle percentage (as decimal).</li> <li>Step 4: Calculate the total ammonia load filter (g TAN/day). This is done by considering that total ammonia load is equal to total ammonia production.</li> </ul>
217 218	Step 5: Calculate filter retention needed to achieve ammonia removal of E at a certain temperature
219	$t_m = \frac{E}{9.8(T) - 21.7}$ (Error! No text of
220	specified style in document12)
221 222 223 224 225	Where: E = filter efficiency (%); t <sub>m</sub> = media retention time (h); T = temperature (°C) <b>Step 6</b> : Calculate filter volume:
226	$V = (R * t_m) \left(\frac{day}{24h}\right) \left(\frac{1}{V_v}\right) $ (Error! No text
227	of specified style in document13)
228 229 230 231 232	Where: $V = Filter volume (m^3)$ $R = flow rate (m^3/day)$ $V_v = media void volume (fraction)$ <b>Step 7</b> : Filter surface area (A, m <sup>2</sup> )
233	A = V * Ss  (Error! No text
234 235 236 237 238	of specified style in document14) Where; Ss = specific surface area filter media (m <sup>2</sup> /m <sup>3</sup> ) Step 8: Check if the TAN load is less than 0.977 g/m <sup>2</sup> /day Step 9: Determine the filter dimensions.
239	Energy in Recirculating Aquaculture System
240	Continuous energy source and supply is the prerequisite for RAS. It can be supplied by

Continuous energy source and supply is the prerequisite for RAS. It can be supplied by
national line or using renewable energy sources such wind and solar energy. Energy is needed
for:

- pumping of liquids (water and air) from and into the system;
- heating of water; and
- functioning of some components such as fans, automated components and rotatory organs in

some filters (RBC).

- 247 **1.2.1 Pumps for the recirculating aquaculture system**
- Pumps are used for pumping of liquids in the RAS. Conditions for selecting aquaculturepumps are:
- the total head or pressure against which it must operate,
- the desired flowrate,
- the suction lift, and
- characteristics of the fluid (water for this case).

## 254 **Types of pumps**

Two types of pumps that are commonly used in aquaculture are the centrifugal and the axial flow propeller pumps.

# 257 ≻ Centrifugal

258 Centrifugal pumps use centrifugal force to move water from one point to another and to 259 overcome resistance to its flow. In its simplest form, this pump consists of an impeller fixed on a 260 rotating shaft within a volute-type (spiral) casing. Water enters at the centre of the impeller and 261 is forced to the outer edge at a high velocity by the rotating impeller. The water is discharged by centrifugal force into the casing where the high velocity head is converted to pressure head. The 262 263 type of centrifugal pump that has been design for low-lift operation is the horizontal PTO-driven 264 centrifugal pump. These types of pumps are less efficient but still maintain the capability of 265 pumping large volumes of water. They are portable and often fit into a flexible management plan 266 for aquaculture production.

267 268

# 269 1.2.2 Biofilter tank design

- The type of filter chosen for this system was the trickling filter. The assumptions for the design of this filter were:
- Stocking density of 30 kg/m3 (Thomas *et al.*,1999),
- Feeding rate of 5 % daily weight at 32 % crude protein;
- Flow rate of 10.16 m3 through the system;
- Recirculation rate of 90 %
- allowable ammonia of 7 g/day
- Total ammonia load is assumed to be equal to total ammonia production

## • Scoria rock is the filtering material

279 The empirical equations proposed by Liao and Mayo (1974) in section 2.4.3 were used in 280 calculating the TAN loading rate. Equation 1 was used in calculating the ammonia accumulation 281 factor. The value for the accumulation factor was used in determining the total ammonia load. 282 Equation 2.15 was used in calculating the filter efficiency. Equation 2.16 was used to calculate 283 the filter retention time at 22 °C. The filter volume and surface area were empirically determined using equation 2.17 and 2.18. Scoria rock of 50 % porosity and specific surface area of 127 284 285  $m^3/m^2$  was also used (Jaff, 2015). Equation 3.4 was used to calculate the TAN removal rate 286 (Nar).

(3.4)

287

288 Where:

- 289 Nar = TAN removal rate (g/m2/day)
- 290 Al = total ammonia load (g TAN/day)

Nar = 0.96Al \* tm

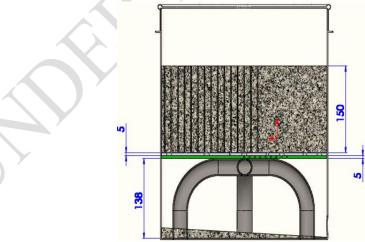
291 tm = filter retention time

Using the above filter empirical equations, the trickling filter surface area and volume were calculated using equation 2.9 and 2.10 respectively. The trickling filter cross-sectional area, diameter and height were also calculated using equations 2.11, 2.12 and 2.13.

The height and the diameter of the filter were the parameters taken into consideration in choosing a container for biofilter construction.

# 297 **1.2.3** Mechanical clarification and denitrification tank design

The design for the mechanical clarification tank is shown in figure 3. It was designed to have an upward movement of water. The determination of the diameter and thickness of the mesh used was done by experimentation that is pouring water containing solid particles on the mesh and evaluating the quantity of solid particles present in the recollected clear water.



303 Figure Error! No text of specified style in document.: Mechanical filter tank design showing

the different layers with adopted dimensions

305

302

Water hyacinth plant (*Eichhornia crassipes*) was used as a means of reducing water nitrate concentration. This plant was chosen because of its high nitrate uptake and floating ability in water (Jaff, 2015). The possibility of the plant to carry out photosynthesis was taken into account in choosing a vessel to host it.

# 310 **1.2.4 Solar energy system design**

## 311 **•** Determination of power consumption demand

A pump was chosen based on the hydraulic needs of the system. The energy requirement and the time of functioning of the pump was used in calculating the power consumption demand of the system. All other electrical components that could consume energy were taken into account. A load sizing worksheet was used in determining the power demand of the system (table 1).

# 317 **Table 1: load sizing worksheet**

DC appliances	Power (W)	Hours per day (H)	quantity	Energy /day (WH/day)	Energy/week (WH/week)
pump	85	7	1	595	4165
Arduino board	1	24	1	24	168
Total					4333

318 The total energy needed per week (E/week) for the DC load was calculated using equation 3.5

$$\frac{E}{week} = \frac{WH}{week} * f \tag{3.5}$$

Where f is a factor to compensate for losses during battery charging and its value is 1.2. The amp-hour require per week is was calculated using equation 3.6. and the average amp-hour per day was obtained by dividing equation 3.6 by 7.

$$\frac{Amphour}{week} = \frac{\frac{WH}{week}}{V}$$
(3.6)

322 Where:

323 V = voltage of the battery bank (volts)

# 324 \* Battery bank sizing

- 325 The assumptions taken here in sizing the battery were that:
- 326 it should have an autonomy (A) of two days;
- a discharge depth (d) of 50 % and;
- the ambient temperature multiplier (t) of 1.04 at 21  $^{\circ}$ C.

329 The required amp-hour of the battery was calculated using equation 3.7

$$Amphour(bat) = \frac{\frac{amphour}{day} * A * t}{d}$$
(3.7)

330 Where amp-hour(bat) = total required system amp-hour

331 The number of the batteries required in parallel were obtained using equation 3.8 and in

332 series by the quotient of the system nominal voltage (12 V) to the battery voltage. The total

333 number of batteries were obtained by product of the batteries in series and parallel. A solar

334 battery of 200 AH was selected for the calculations

Number of batteries in parellel

required amphour (Error! No text of specified style in document. Error! Bookma power rating of battery

(3.9)

#### ✤ Solar array sizing 335

336 The solar irradiation value used for the design is that of the month of August for Dschang 337 and is 3.9 kWH/m2/day (PVGIS, 2012) or approximately 4 h of daily Peak Sun Hours (PSH). 338 The output current (Ic) i.e. the total amperage requirement of the array was calculated using 339 equation 3.9

$$Ic(A) = \frac{AH/day}{PSH(Hours)}$$

The selected module for the design was a 200 W with a 3 % power tolerance, a short-340 341 circuit current (I<sub>out</sub>) of 5.77 A and working current of 5.41 A giving the adjusted current (current 342 output for each module) of 5.44 A. The number of module in an array in series is given by 343 equation 3.10 and the number in parallel is given by equation 3.11. The total number of modules was obtained by the product of the module in series and parallel. 344

Number of module in series = 
$$\frac{system voltage}{norminal operating voltage}$$
 (3.10)  
Number of module in parellel =  $\frac{PV \ array \ output \ current \ (Ic)}{current \ output \ for \ each \ module}$  3.11)

#### ✤ Sizing charge controller 345

346 The charge controller was sized to withstand at least 125 % of the short circuit current 347 and withstanding the open circuit voltage of the array. The current value of the charge controller 348 needed was calculated using equation 3.12

> size of the controler  $(A) = 1.25 * I_{out(A)} * number of modules$ (3.12)

#### 349 1.2.5 Hydraulic design

350 The system was designed such that water circulates by pumping and by gravity. The 351 vessel communication principle was applied between the fish tank and the mechanical filtration 352 tank. PVC pipes were used for water circulation in the system but for a flexible pipe that was 353 used between the pump tank and the biofilter tank. In order to select the pump, the TDH was 354 calculated using equation 3.13 Energy saving, system flow rate and pump availability are other aspects taken into account in selecting the pump. 355

$$TDH = H + \Delta H \tag{3.13}$$

356 Where:

- 357 H = vertical height from the soil (m)
- 358  $\Delta H =$  frictional losses (m). The value of  $\Delta H$  is calculated using equation 3.14

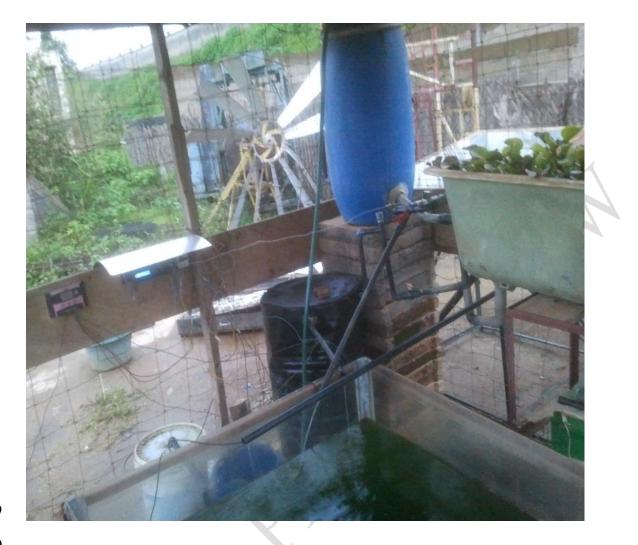
$$\Delta H = 10.65 \left( \frac{Q^{1.85}}{\left( {K''}^{1.85} * D^{4.87} \right)} \right) L \tag{3.14}$$

- 359 Where:
- 360 Q =flow rate (m3/s);
- 361 D = internal diameter of the pipe (m);
- 362 L= total length of the pipe (m);
- 363 K'= Hazen-William coefficient (150 for PVC and plastic pipes)
- 364

#### 365 Fish growth monitor and test

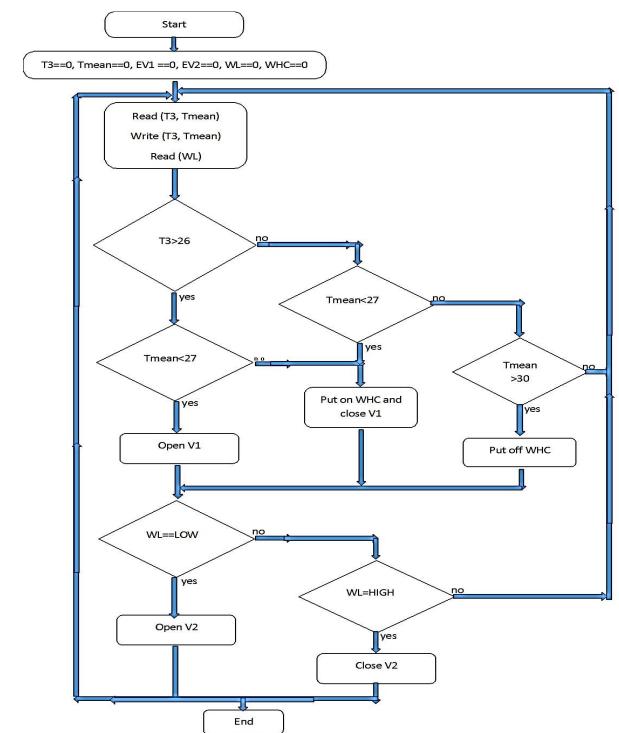
Fish was weighted using an electronic balance. The length of the fish also measured using 366 367 measuring tape. Forty-two fish of 206.4±12 g average weight was cultured in the system. Fish was fed with extruded pelleted floating feed using the recommended daily ration table for North 368 369 African catfish, Clarias gariepinus. Water quality parameters including pH, dissolve oxygen 370 ammonia, nitrite and nitride were also closely monitored using appropriate probe meters and 371 tests. Fish was put in a temperature controlled environment for the same period of three weeks 372 after which it was weighed. The water quality parameters were still closely monitored. The 373 weight gain between the two environments was compared using SPSS software with paired 374 sample T-test.

- 375
- 376 **3. Results and discussion**
- 377 **3.1 Results**
- 378 The flow of water through the various components of the system is shown in figure 4.



379

- **Figure 4: flow of water within the various components (a) movement of cold water from the**
- 382 fish tank and entry of hot water into the tank (b) the realized prototype showing hot water
- 383 reservoir, solar collector, fish tank filters and other electrical components
- 384
- 385 The flow diagram showing the automation program is as shown in figure 3 showing
- the partway of the program.



387

**Figure 5: Flow chart design for automation in temperature and water level regulation** 

389 (Tmean is the average temperatures in the fish tank given by two temperature sensors T1

and T2, T3 temperature of water in the SWH and V1 and V2 are the electrical valves)

The performance of the solar water collector without the backup is as shown in figure 4 during testing. Meanwhile figure 5 shows the variation in temperatures of water in the fish tank for 21 days (recorded at 30 minutes' interval) being automatically controlled by the microprocessor and its components.



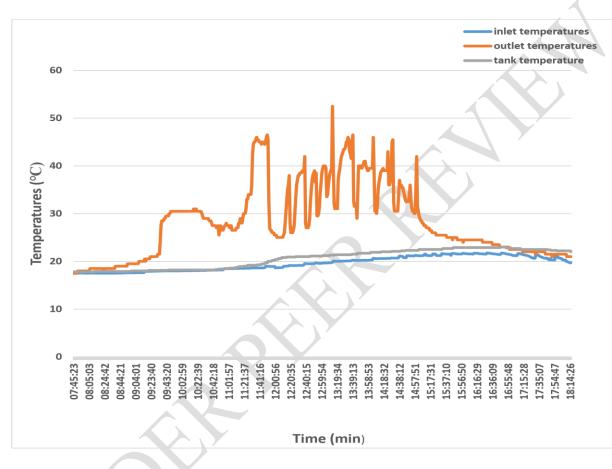


Figure 6: variation of temperature of water from the SWH collector
(considering inlet and outlet temperatures) and the overall effect on the total
volume of water in the tank at a fixed flow rate of 1.58 l/min an average sunny
day

403

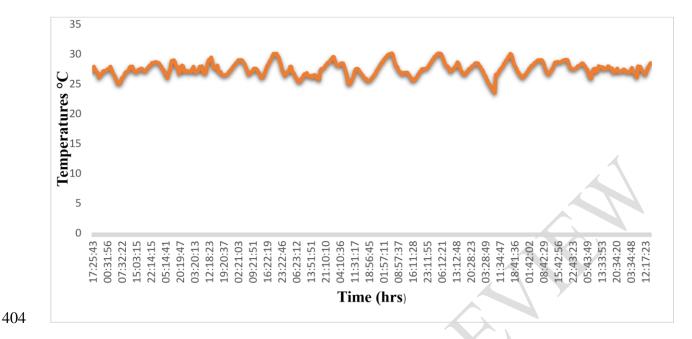


Figure 7 Temperature variation in fish tank being automatically controlled with solar
 heater and backup heater recorded continuously for 21 days in a data logger

407

408 The fish growth performance parameters for both heated and non-heated system is as shown in

409 table 1. While the test statistics for heated and non-heated (paid sample t-test) is as shown in

410 table 2.

#### 411 Table 2: fish growth performance parameters

Parameters		ls	
	Initial	Non heated	Heated
ΓL (cm)	28.43±4.09	31.45±4.09	33.84±3.09
W (g)	206. 4±12.10	238.40±77.14	330.83±101.53
WG (g)		32.311±17.70	91.62±26.32
DWG (g)		$1.54{\pm}0.84$	4.36±1.23
SWG (g)		$1.52 \pm 3.10$	$4.40{\pm}1.61$
SR (%)		100	100
ĸ		0.77±0.001	$0.86 \pm 0.003$

413

412

	95% Confidence Interval of the Difference		t	df	Sig. (2- tailed)	
	lower	upper				
Heated - Non heated	53.5343362	65.0914703	20.962	30	.000	
3.2 Discussion						
Water from the bio filter is collected in the denitrification tank (figure 2). There are two exits						
from the denitrification tank; one that supplies the fish tank directly and the other the supplies the						
solar water heater. There is an electrical valve before the SWH that controls the flow of water						
commanded by the Ardui	no microcontr	oller. Hot wate	er from the	heater is co	ollected first in the	
reservoir which in turn supplies the fish tank. The backup electrical heating coil is uses to raise						
the temperatures further when need arises. The cycle of water continues.						
The programming had to perform the following tasks:						
• Read and display temperatures in the fish tank (Tmean) and the temperatures of SWH						
(T3);						
• Provide the control of temperatures of water in the fish tank by maintaining it within a						
particularly range $(27 \le \text{Tmean} \le 30)$ ;						
• Provide the control of the flow of water in and out of the fish tank and finally;						
• Store the temperature data in an SD card as means of data acquisition and verification of						
problems						
The performance solar wa	ater heater in r	aising water te	mperatures	is as showr	n in figure 4. From	
the maximum and minin	mum values o	obtained within	n the fish	tank, it ca	n be noticed that	
temperatures are increase	d by 5.2 °C w	hich doubles t	he increase	without he	eating. This further	
shows how performant th	e SWH is in i	ncreasing the v	vater temper	ratures in tl	he fish tank during	
the day not withstanding t	hat the tank is	open and oxyg	enation is by	y gravity w	hich increased heat	
losses. Also from the grap	oh, we can obse	erve that tempe	eratures fron	n the SWH	drop to a very low	

## 415 Table 3: Statistical Comparison between heated and non-heated in the system

439 value at evening due do the departure of solar radiations which implies that the heater will be

acting as coolant at this time. This is one the reason why an EV was programmed to cut off the
flow of water entering the heater at temperatures less than 26 °C.

442 Automation in the system worked as programed as can be seen on the graph (figure 5) where 443 temperatures averagely vary between 27 and 30 °C for the 21 days. The data here was recorded at 444 30 minutes' intervals in the SD card. The drop in temperatures to 25 °C observed in some days (4 445 6 hours) was due to over discharging of the battery there by not providing enough energy for the 446 backup heater to take relay.

447 The growth parameters of weight gain and survival rate was performant as seen in table 1. Table 448 2 also shows the statistical analyses with SPSS between the heated and non-heated system. It 449 shows from the table that there exist a significance difference between the heated temperature 450 control and non-heated (non-temperature control) periods. This further implies that temperatures 451 were the major hindrance to growth of fish in the system in the previous attempted experiments 452 in the same laboratory as daily weight gain of 0.33 gram was obtained (Wirsiy, 2017). The 453 average weight gain obtained from the heated is greater than that abstained by Anyanwu et al. 454 (2012) for their experiment on catfish fingerlings as their values ranged from 2.71 to 2.96 for 455 four experimental tanks with temperatures greater than 25 °C. it is also different from the daily 456 weight gain of  $3.32\pm0.05$  g obtained by (Wirawut, et al., 2015) in their experiment on catfish in a 457 greenhouse with temperatures at 30. This can be explained because other parameters than 458 temperature need to control if not will reduce growth rate.

The system is thus efficient. With this growth rate obtained, we can say that it will take a very short period of time to grow fish in this system. The system is therefore very stable and easy to manipulate unlike solar heated systems in a green which are very complicated in controlling other parameters (aeration, humidity) inside the house.

#### 463 **4. Conclusion**

The Solar water heater together with the backup heater were successfully designed, constructed and installed in the existing system. The automated system was also successfully designed and the circuit built using Arduino microprocessor and other sensors. Solar thermal and electrical energy were both exploited in this system to run the system and for heating of water. Solar water heater contributed a daily increase of more than 5.2 °C there by raising the temperature in the fish 469 tank during the day The automation is very efficient as it regulates the temperatures within the

- 470 instructed values and water level thereby making the environment favorable for fish growth.
- 471 There exists a significance between the heated and non-heated periods of growth in fish leading
- 472 to the conclusion that temperatures were the actual growth retarding factor in the system.

#### 473 **COMPETING INTERESTS DISCLAIMER:**

474

Authors have declared that no competing interests exist. The products used for this research 475 are commonly and predominantly use products in our area of research and country. There is 476 477 absolutely no conflict of interest between the authors and producers of the products because we 478 do not intend to use these products as an avenue for any litigation but for the advancement of 479 knowledge. Also, the research was not funded by the producing company rather it was funded 480 by personal efforts of the authors.

- 481 482 References
- 483 Anyanwu D.C., Nnadozie, C.H., Ogwo, O.V., Okafor, E.O. Umeh, I.O., 2012. Growth 484 and Nutrient Utilization of *Clarias gariepinus* Fed Dietary Levels of Jackbean 485 (Canavalia ensiformis) Meal. Department of Agriculture Science. Owerri, 486 Nigeria: Alvan Ikoku Federal College of Education, 54pp.
- Baird, C. D., Bucklin, R. A., Watson, C. A. & Chapman, F. A., 1994. Solar Water 487 488 Heating for Aquaculture. Circular EES, 114; University of Florida, Florida, 489 USA. 5pp
- 490 Bartelme, R.P., McLellan L.S., Newton J.R., 2017. Freshwater Recirculating 491 Aquaculture System Operations Drive Biofilter Bacterial Community Shifts 492 around a Stable
- 493 Brett, J.R., 1979. Environmental Factors and Growth. Fish Physiology. Academic 494 Press. 8, 599–675
- 495 Britz, P. & Hecht, T., 1987. Temperature preferences and optimum temperature for 496 growth of African sharp tooth catfish (Clarias gariepinus) larvae and post 497 larvae. Aquaculture, 63, 1-4.
- 498 Business in Cameroon, 2014.Cameroon to produce 100,000 tonnes of fish with 499 Aquaculture. Retrieved 4.2017 from April 500
- http://www.businessincameroon.com/peche/1702-4664cameroon 14.
- 501 Cromer, C., P., 1994. Solar Swimming Pool Heating in Florida Collector Sizing and 502 Economics. Florida University Centre, 13, 1-3.
- 503 Ebeling, J.M., Timmons, B.M., 2012. Recirculating aquaculture systems. In: Tiwel, 504 J.H, (Ed), Aquaculture production Systems. Lowa, USA: John Willy \$ Sons, 505 Inc, 245pp
- 506 Ebeling, J.M., Timmons, B.M., 2012. Recirculating aquaculture systems. In: Tiwel, 507 J.H. (Ed), Aquaculture production Systems. Lowa, USA: John Willy \$ Sons, 508 Inc, 245pp.
- 509 Fonds, M., Cronie, R., Vethaak, A.D., van der Puyl, P., 1992. Metabolism, food 510 consumption and growth of plaice (Pleuronectes platessa) and flounder

- 511 (Platichthys flesus) in relation to fish size and temperature. Neth. J. Sea Res.
  512 29, 127–143
- Fowler, P., Baird, D., Bucklin, R., Yerlan, S., Watson, C., Chapman, F., 1994.
  Microcontrollers in Recirculating Aquaculture Systems. In: U. o. Florida, ed:
  EES326(Florida Energy Extension Service); Florida, USA, 7pp.
- Fuller, R., J., 2007. Solar heating systems for recirculation aquaculture. Agricultural
   Engineering. 36, 250-260
- 518 Gadomski, D.M., Caddell, S.M., 1991. Effects of temperature on early-life-history
  519 stages of California halibut Paralichthys californicus. Fish. Bull. 89, 567–576.
- 520 MINEPIA, 2012. Etudes socio-économiques régional. Yaoundé, Cameroun:
   521 MINEPIA 62pp.
- 522 NIS (National Institute of Statistics),2012. Annual statistics of Cameroon Yaoundé,
   523 Cameroon. NIS, 456pp
- 524NitrifyingConsortiumofAmmonia-OxidizingArchaeaand525ComammoxNitrospira.Front.Microbial.8,101-119.
- 526 Pitt, C.W., Conover, M.R., 1996. Predation at intermountain west fish hatcheries. J
  527 Wildlife Manage. 60,616–624.
- 528UN (United Nation), 2015. Sustainable development goals 2030. Report of UNDP.529Also520available
- 530ahttps://www.undp.org/content/dam/undp/library/corporate/brochure/SDGs\_B531ooklet\_Web\_En.pdf
- Wirawut, T., Alounxay, P., Suthida, W., Supannee, S., Sudaporn, T., Natthawud, D.,
  UN (United Nations), 2015. Transforming Our World: The 2030 Agenda for
  Sustainable Development. New York, USA: United Nations. 31pp.
- Wirsiy, Y., F., 2017. Design and construction of an efficient water and solar energy
  use in recirculating aquaculture system. « *Ingénieur d'Agronome* » thesis,
  Deparment of Agricultural Engineering. Dschang, Cameroon: University of
  Dschang, 82 pp.